



PUBLIC WORKS DEPARTMENT
ENGINEERING DIVISION
156 S. BROADWAY, SUITE 150
TURLOCK, CA 95380

PHONE: (209) 668-5520
FAX: (209) 668-5563
TDD: (800) 735-2929
engineering@turlock.ca.us

Date: 09/15/2023

City Project No.: 22-006

Addendum No.: 1

Revisions to Plans and Specifications

The following additions, deletions or modifications shall become part of the Contract Documents:

Strikethrough text (~~text~~) indicates deletions.

Bold Italicized text (**text**) indicates additions.

Project Specifications:

Item No. 1 – Specification Appendices

Add the attached pages to the end of the project Specifications.

If you have any questions, please call me at (209) 668-6029 or email at ccalvario@turlock.ca.us.

Sincerely,

Charlotte Calvario
Engineering Project Coordinator

APPENDIX B

B-1 TECHNICAL SPECIFICATIONS – ROOFING RESOTRATION:

SECTION 07563
ENERGIZER LO FLUID APPLIED ROOFING RESTORATION

1.GENERAL

1.1. SECTION INCLUDES

- A. Work described in this section includes preparation of the existing roof system and application of a complete roof surface restoration system per manufacturer's recommendations.
- B. Includes all items and accessories for a complete warranted watertight roofing system.
- C. Includes removal and replacement in kind of all vertical roofing membrane at the perimeter walls, curbs, and mechanical equipment.

1.2. RELATED SECTIONS

- A. Section 07620 - Sheet Metal Flashing and Trim: Metal cap flashing and expansion joints.
- B. Section 07620 - Sheet Metal Flashing and Trim: Weather protection for base flashings.

1.3. REFERENCES

- A. ASTM D 5 - Standard Test Method for Penetration of Bituminous Materials.
- B. ASTM D 36 - Standard Test Method for Softening Point of Bitumen.
- C. ASTM D 43 - Standard Specification for Coal Tar Primer Used in Roofing, Dampproofing, and Waterproofing.
- D. ASTM D 71 - Standard Test Method for Relative Density of Solid Pitch and Asphalt.
- E. ASTM D 75 - Standard Practice for Sampling Aggregates.
- F. ASTM D 92 - Standard Test Method for Flash and Fire Points by Cleveland Open Cup Tester.
- G. ASTM D 93 - Standard Test Methods for Flash Point by Pensky-Martens Closed Cup Tester.
- H. ASTM D 113 - Standard Test Method for Ductility of Bituminous Materials.
- I. ASTM D 1002 - Standard Test Method for Apparent Shear Strength of Single-Lap-Joint Adhesively Bonded Metal Specimens by Tension Loading (Metal-to-Metal).
- J. ASTM D 1370 - Standard Test Method for Contact Compatibility Between Asphaltic Materials (Oliensis Test).
- K. ASTM D 1863 - Standard Specification for Mineral Aggregate Used on Built-Up Roofs.
- L. ASTM D 3960 - Standard Practice for Determining Volatile Organic Compound (VOC) Content of Paints and Related Coatings.
- M. SRI - Solar Reflectance Index calculated according to ASTM E 1980.
- N. SMACNA Architectural Sheet Metal Manual.
- O. ANSI/SPRI ES-1 - Testing and Certification Listing of Shop Fabricated Edge Metal

- P. National Roofing Contractors Association (NRCA) - Roofing and Waterproofing Manual.

1.4. SYSTEM DESCRIPTION

- A. Built-Up Smooth or Mineral Modified Surface Restoration: Renovation work includes:
1. Surface preparation: Remove loose mineral, dust, dirt, and debris with high pressure water. Clean all debris from jobsite.
 2. Fascia Edges: Cut back edges 2". Prime, coat with mastic, mesh, mastic.
 3. Parapets and Vertical Surfaces: Prime, replace flashings, coarse all laps and corners, with mastic, mesh, mastic and granule. Replace all base and wall flashings with new membrane. HPR Glasbase & Versiply Mineral applied in Green Lock Flashing Adhesive.
 4. Metal Flashings: Repair/Replace metal flashings, pitch pockets, etc. Install mastic around all pipes, penetrations, etc.
 5. Roof Repairs: Repair blisters, stressed or cracked membrane. Cut back, patch with primer/mastic/membrane.
 6. Primer: Prime entire roof surface with Garla Prime VOC.
 7. Base Coat: Apply base coat over entire roof surface.
 8. Reinforcement: Install full fabric reinforcement/ topcoat entire roof surface.
 9. Install roofing minerals / granules into the coating while it is wet and let coating cure for 30 days and then paint with reflective coating the entire roof area and all base flashings / walls.

1.5. SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
1. Preparation instructions and recommendations.
 2. Storage and handling requirements and recommendations.
 3. Installation methods.
- C. Shop Drawings: Submit shop drawings including installation details of roofing, flashing, fastening, insulation and vapor barrier, including notation of roof slopes and fastening patterns of insulation and base modified bitumen membrane, prior to job start.
- D. LEED Submittals: Provide documentation of how the requirements of Credit will be met:
1. List of proposed materials with recycled content. Indicate post-consumer recycled content and pre-consumer recycled content for each product having recycled content.
 2. Product data and certification letter indicating percentages by weight of post-consumer and pre-consumer recycled content for products having recycled content.
 3. Product reflectivity and emissivity criteria to qualify for one point under the LEED credit category, Credit 7.2, Landscape & Exterior Design to Reduce Heat Island - Roof.
- E. Verification Samples: For each product specified, two samples, minimum size 6 inches (150 mm) square, representing actual product, and color.
- F. Manufacturer's Certificates: Certify products meet or exceed specified requirements.
- G. Closeout Submittals: Provide manufacturer's maintenance instructions that include recommendations for periodic inspection and maintenance of all completed roofing work. Provide product warranty executed by the manufacturer. Assist Owner in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance on roofing and associated work.

1.6. QUALITY ASSURANCE

- A. Perform Work in accordance with NRCA Roofing and Waterproofing Manual.
- B. Manufacturer Qualifications: Manufacturer: Company specializing in manufacturing products specified in this section with documented ISO 9001 certification and minimum twelve years and experience.
- C. Installer Qualifications: Company specializing in performing Work of this section with minimum five years documented experience and a certified Pre-Approved Garland Contractor.
- D. Installer's Field Supervision: Maintain a full-time Supervisor/Foreman on job site during all phases of roofing work while roofing work is in progress.
- E. Product Certification: Provide manufacturer's certification that materials are manufactured in the United States and conform to requirements specified herein, are chemically and physically compatible with each other, and are suitable for inclusion within the total roof system specified herein.
- F. Source Limitations: Obtain all components of roof system from a single manufacturer. Secondary products that are required shall be recommended and approved in writing by the roofing system Manufacturer. Upon request of the Architect or Owner, submit Manufacturer's written approval of secondary components in list form, signed by an authorized agent of the Manufacturer.

1.7. PRE-INSTALLATION CONFERENCE

- A. Convene a pre-roofing conference approximately two weeks before scheduled commencement of roofing system installation and associated work.
- B. Require attendance of installers of deck or substrate construction to receive roofing, installers of rooftop units and other work in and around roofing which must precede or follow roofing work including mechanical work, Architect, Owner, roofing system manufacturer's representative.
- C. Objectives include:
 - 1. Review foreseeable methods and procedures related to roofing work, including set up and mobilization areas for stored material and work area.
 - 2. Tour representative areas of roofing substrates, inspect and discuss condition of substrate, roof drains, curbs, penetrations and other preparatory work.
 - 3. Review structural loading limitations of deck and inspect deck for loss of flatness and for required attachment.
 - 4. Review roofing system requirements, Drawings, Specifications and other Contract Documents.
 - 5. Review and finalize schedule related to roofing work and verify availability of materials, installer's personnel, equipment and facilities needed to make progress and avoid delays.
 - 6. Review required inspection, testing, certifying procedures.
 - 7. Review weather and forecasted weather conditions and procedures for coping with unfavorable conditions, including possibility of temporary roofing.
 - 8. Record conference including decisions and agreements reached. Furnish a copy of records to each party attending.

1.8. DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store products in manufacturer's unopened packaging with labels intact until ready for installation.
- B. Store all roofing materials in a dry place, on pallets or raised platforms, out of direct exposure to the elements until time of application. Store materials at least 4 inches above ground level and covered with "breathable" tarpaulins.
- C. Stored in accordance with the instructions of the manufacturer prior to their application or installation. Store roll goods on end on a clean flat surface. No wet or damaged materials will be used in the application.
- D. Store at room temperature wherever possible, until immediately prior to installing the roll. During winter, store materials in a heated location with a 50 degree F (10 degree C) minimum temperature, removed only as needed for immediate use. Keep materials away from open flame or welding sparks.
- E. Avoid stockpiling of materials on roofs without first obtaining acceptance from the Architect/Engineer.
- F. Adhesive storage shall be between the range of above 50 degree F (10 degree C) and below 80 degree F (27 degree C). Area of storage shall be constructed for flammable storage.

1.9. PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.
- B. Weather Condition Limitations: Do not apply roofing system during inclement weather or when a 40 percent chance of precipitation or greater is expected.
- C. Proceed with roofing work only when existing and forecasted weather conditions will permit unit of work to be installed in accordance with manufacturer's recommendations and warranty requirements.
- D. Do not expose materials vulnerable to water or sun damage in quantities greater than can be weatherproofed during same day.
- E. When applying materials with spray equipment, take precautions to prevent over spray and/or solvents from damaging or defacing surrounding walls, building surfaces, vehicles or other property. Care should be taken to do the following:
 - 1. Close air intakes into the building.
 - 2. Have a dry chemical fire extinguisher available at the jobsite.
 - 3. Post and enforce "No Smoking" signs.
- F. Avoid inhaling spray mist; take precautions to ensure adequate ventilation.
- G. Protect completed roof sections from foot traffic for a period of at least 48 hours at 75 degrees F (24 degrees C) and 50 percent relative humidity or until fully cured.
- H. Take precautions to ensure that materials do not freeze.
- I. Minimum temperature for application is 40 degrees F (4 degrees C) and rising for solvent based materials and 50 degrees F (10 degrees C) and rising for water based.

1.10. WARRANTY

- A. Upon completion of the work, provide the Manufacturer's written and signed limited labor and materials Warranty, warranting that, if a leak develops in the roof during the term of this warranty, due either to defective material or defective workmanship by the installing contractor, the manufacturer shall provide the Owner, at the Manufacturer's expense, with the labor and material necessary to return the defective area to a watertight condition.
 - 1. Warranty Period:
 - a. 10 years from date of acceptance.
- B. Installer is to guarantee all work against defects in materials and workmanship for a period indicated following final acceptance of the Work.
 - 1. Warranty Period:
 - a. 2 years from date of acceptance.

2.PRODUCTS

2.1. MANUFACTURERS

- A. Local Contact: Rich Jones (559) 647-1196
- B. The Products specified are intended and the Standard of Quality for the products required for this project. If other products are proposed the bidder must disclose in the bid the manufacturer and the products that they intend to use on the Project. If no manufacturer and products are listed, the bid may be accepted only with the use of products specified.
 - 1. Bidder will not be allowed to change materials after the bid opening date.
 - 2. If alternate products are included in the bid, the products must be equal to or exceed the products specified. Supporting technical data shall be submitted to the Architect/ Owner for approval a minimum of ten (10) days prior to the bid date for review.
 - 3. In making a request for substitution, the Bidder/Roofing Contractor represents that it has:
 - 4. Personally investigated the proposed product or method, and determined that it is equal or superior in all respects to that specified.
 - 5. Will provide the same guarantee for substitution as for the product and method specified.
 - 6. Will coordinate installation of accepted substitution in work, making such changes as may be required for work to be completed in all respects.
 - 7. Will waive all claims for additional cost related to substitution, which consequently become apparent.
 - 8. Cost data is complete and includes all related cost under his/her contract or other contracts, which may be affected by the substitution.
 - 9. Architect/ Owner reserves the right to be the final authority on the acceptance or rejection of any or all bids, proposed alternate roofing systems or materials that has met ALL specified requirement criteria.
 - 10. Failure to submit substitution package, or any portion thereof requested, will result in immediate disqualification

2.2. ROOF RESTORATION SYSTEM MINERAL SURFACE ROOFS

- A. Roof Restoration System:
 - 1. Primer: Garla-Prime VOC - ½ gallon per 100 square feet.
 - 2. Coating: Energizer Lo - 6 gallons per 100 square feet.
 - 3. Flashing: StressPly Plus FR Mineral, three course all existing laps and granule
 - 4. Reinforcement: Grip Polyester Firm - full fabric reinforcement.
 - 5. Surfacing:
 - a. Minerals at 40 lbs per square or partial coverage
 - b. Pyramic Acrylic Coating at 1.5 gallons per square base coat, 1.5 gallons per square top coat. To be applied after 30-45 days from completion of restoration work.

2.3. ACCESSORIES:

- A. Nails and Fasteners: Non-ferrous metal or galvanized steel, except that hard copper nails shall be used with copper; aluminum or stainless steel nails shall be used with aluminum; and stainless steel nails shall be used with stainless steel, Fasteners shall be self-clinching type of penetrating type as recommended by the deck manufacturer. Fasten nails and fasteners flush-driven through flat metal discs not less than 1 inch (25 mm) diameter. Omit metal discs when one-piece composite nails or fasteners with heads not less than 1 inch (25 mm) diameter are used.
- B. Walkway Pads - As recommended and furnished by the membrane manufacturer set in approved adhesive to control foot traffic on roof top surface and provide a durable system compliant non-slip walkway.
- C. Urethane Sealant - Tuff-Stuff: One part, non-sag sealant as approved and furnished by the membrane manufacturer for moving joints.
 - 1. Tensile Strength, ASTM D 412: 250 psi
 - 2. Elongation, ASTM D 412: 950%
 - 3. Hardness, Shore A ASTM C 920: 35
 - 4. Adhesion-in-Peel, ASTM C 92: 30 pli
- D. Urethane Adhesive - Green-Lock Structural Adhesive: Single component, 100% solids structural adhesive as furnished and recommended by the membrane manufacturer.
 - 1. Elongation, ASTM D 412: 300%
 - 2. Hardness, Shore A, ASTM C 920: 50
 - 3. Shear Strength, ASTM D 1002: 300 psi

2.4. EDGE TREATMENT AND ROOF PENETRATION FLASHINGS

- A. Flashing Boot - Rubbertite Flashing Boot: Neoprene pipe boot for sealing single or multiple pipe penetrations adhered in approved adhesives as recommended and furnished by the membrane manufacturer.
- B. Vents and Breathers: Heavy gauge aluminum and fully insulated vent that allows moisture and air to escape but not enter the roof system as recommended and furnished by the membrane manufacturer.
- C. Pitch pans, Rain Collar 24 gauge stainless or 20oz (567gram) copper. All joints should be welded/soldered watertight.
- D. Drain Flashings should be 4lb (1.8kg) sheet lead formed and rolled.
- E. Plumbing stacks should be 4lb (1.8kg) sheet lead formed and rolled.
- F. Liquid Flashing - Tuff-Flash: An asphaltic-polyurethane, low odor, liquid flashing material designed for specialized details unable to be waterproofed with typical modified membrane flashings.
 - 1. Tensile Strength, ASTM D 412: 400 psi
 - 2. Elongation, ASTM D 412: 300%
 - 3. Density @77 degrees F 8.5 lb/gal typical
- G. Fabricated Flashings:
 - 1. Fabricated flashings and trim shall conform to the detail requirements of SMACNA "Architectural Sheet Metal Manual" and/or the CDA Copper Development Association "Copper in Architecture - Handbook" as applicable.

- H. Manufactured Roof Specialties: Manufactured copings, fascia, gravel stops, control joints, expansion joints, etc. as needed for a complete new roofing system.
 - 1. Manufactured roof specialties shall conform to the detail requirements of SMACNA "Architectural Sheet Metal Manual" and/or the NRCA "Roofing and Waterproofing Manual" as applicable.

3.EXECUTION

3.1. EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. Verify that work penetrating the roof deck, or which may otherwise affect the roofing, has been properly completed.
- C. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2. ROOF PREPARATION AND REPAIR

- A. General:
 - 1. Remove existing roof flashings from curbs and parapet walls down to the surface of the roof. Remove existing flashings at roof drains and roof penetrations as noted at the pre bid meeting or marked for correction.
 - 2. Remove all wet, deteriorated, blistered or delaminated roofing membrane or insulation and fill in any low spots occurring as a result of removal work to create a smooth, even surface for application of new roof membranes.
 - 3. Install new wood nailers as necessary to accommodate insulation/recovery board or new nailing patterns.
 - 4. When mechanically attached, the fastening pattern for the insulation/recovery board shall be as recommended by the specific product manufacturer.
 - 5. Existing roof surfaces shall be primed as necessary and allowed to dry prior to installing the roofing system.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.
- C. Repair all defects such as deteriorated roof decks; replace saturated insulation board, replace loose or brittle membrane or membrane flashings. Verify that exiting conditions meet the following requirements:
 - 1. Existing membrane is either fully adhered or that the membranes mechanical fasteners are secured and functional.
 - 2. Application of roofing materials over a brittle roof membrane is not recommended.
- D. Remove all loose dirt and foreign debris from the roof surface. Do not damage roof membrane in cleaning process.
- E. Clean and seal all parapet walls, gutters and coping caps, and repair any damaged metal where necessary. Seal watertight all fasteners, pipes, drains, vents, joints and penetrations where water could enter the building envelope.
- F. Clean the entire roof surface by removing all dirt, algae, paint, oil, talc, rust or foreign substance. Use a 10 percent solution of TSP (tri-sodium phosphate), Simple Green and warm water. Scrub heavily soiled areas with a brush. Rinse with fresh water to remove all TSP solution. Allow roof to dry thoroughly before continuing.
- G. Repair existing roof membrane as necessary to provide a sound substrate for the liquid membrane. All surface defects (cracks, blisters, tears) must be repaired with similar

materials.

- H. Pre-Treatment of Known Growth - General Surfaces: Once areas of moss, mold, algae and other fungal growths or vegetation have been removed and surfaces have also been thoroughly cleaned, apply a biocide wash at a maximum spread rate of 0.2 gallons/square (0.08 liters/m), to guard against subsequent infection. Allow to dry onto absorbent surfaces before continuing with the application. On non-absorbent surfaces, allow to react before thoroughly rinsing to remove all traces of the solution.

3.3. INSTALLATION

- A. General Installation Requirements:
 - 1. Install in accordance with manufacturer's instructions. Apply to minimum coating thickness required by the manufacturer.
 - 2. Cooperate with manufacturer, inspection and test agencies engaged or required to perform services in connection with installing the roof system.
 - 3. Insurance/Code Compliance: Where required by code, install and test the roofing system to comply with governing regulation and specified insurance requirements.
 - 4. Protect work from spillage of roofing materials and prevent materials from entering or clogging drains and conductors. Replace or restore work damaged by installation of the roofing system.
 - 5. All primers must be top coated within 24 hours of application. Re-prime If more time passes after priming.
 - 6. Keep roofing materials dry during application.
 - 7. Phased construction will not be allowed, base coat, reinforcement, top coat, and granules will be completed in one pass then allowed to cure 30-45 days prior to the white reflective coating.
 - 8. Coordinate counter flashing, cap flashings, expansion joints and similar work with work specified in other Sections under Related Work.
 - 9. Coordinate roof accessories and miscellaneous sheet metal accessory items, including piping vents and other devices with work specified in other Sections under Related Work.

- B. Renovation work includes:
 - 1. Surface preparation: Remove all loose roofing granules, dirt and foreign debris from the roof surface.
 - 2. Flashing:
 - a. Fascia Edges: Cut back edges 2". Prime, coat with mastic, mesh, and mastic.
 - b. Parapets and Vertical Surfaces: Prepare parapet walls and vertical surfaces where indicated, with asphalt primer. Allow primer to dry tack free. Apply flashing plies as follows:
 - 1. With brush grade flashing adhesive.
 - 2. Solidly adhere flashing membrane to substrate and nail using termination bar.
 - 3. Seal all vertical laps of flashing membrane with a three-course application of Flashing Bond and fiberglass mesh.
 - c. Metal Flashings: Repair/Replace metal flashings, pitch pockets, etc.
 - 3. Primer: Prime entire roof surface at 1/2 gallon per 100 SF.
 - 4. Reinforcement: Install full fabric reinforcement/ topcoat entire roof surface.
 - a. Run fabric parallel to the low edge using a shingling method up the slope with minimum 3 inch fabric laps.
 - b. After positioning reinforcement to roll out, apply Coating about 40 inches wide to surface where reinforcement ply is to be applied at 3.0-3.5 gallons per 100 SF.
 - c. Do not apply too far ahead of fabric so coating does not dry before fabric can be embedded.

- d. Immediately roll a 36 inch width of reinforcement into wet coating.
- e. Use care to lay the fabric tight to the roof surface without air pockets, wrinkles, fishmouths, etc.
- f. After embedding reinforcement into the Coating, apply additional coating to completely saturate the fabric at 3.0-3.5 gallons per 100 SF.
- 5. Coating: Apply top coat as soon as possible after embedding reinforcement.
 - a. Apply Energizer K Plus FR Coating to entire roof surface at 3.0-3.5 gallons per 100 SF.
- 6. Surfacing: Install roofing minerals into the coating while it is wet at 40 lbs per square. Let coating cure for 30-45 days and then paint with reflective coating all roof and wall/base flashings.

3.4. INSTALLATION EDGE TREATMENT AND ROOF PENETRATION FLASHING

- A. Fabricated Flashings:
 - 1. Fabricated flashings and trim shall conform to the detail requirements of SMACNA "Architectural Sheet Metal Manual" and/or the Copper Development Association "Copper in Architecture - Handbook" as applicable.
- B. Manufactured Roof Specialties: Manufactured copings, fascia, gravel stops, control joints, expansion joints, joint covers and related flashings and trim are provided as specified.
 - 1. Manufactured roof specialties shall conform to the detail requirements of SMACNA "Architectural Sheet Metal Manual" and/or the National Roofing Contractor's Association "Roofing and Waterproofing Manual" as applicable.
- C. Metal Edge:
 - 1. Inspect the nailers to assure proper attachment and configuration.
 - 2. Run one ply over the edge. Assure coverage of all wood nailers. Fasten plies with ring shank nails at 8 inches (203 mm) o.c.
 - 3. Install continuous cleat and fasten at 6 inches (152 mm) o.c.
 - 4. Install new metal edge hooked to continuous cleat and set in bed of roof cement. Fasten flange to wood nailers every 3 inches (76 mm) o.c. staggered.
 - 5. Prime metal edge at a rate of 100 square feet per gallon and allow to dry.
 - 6. Strip in flange with base flashing ply covering entire flange in bitumen with 6 inches (152 mm) on to the field of roof. Assure ply laps do not coincide with metal laps.
 - 7. Install a second ply of modified flashing ply in bitumen over the base flashing ply, 9 inches (228 mm) on to the field of the roof. Seal outside edge with rubberized cement.
- D. Raised Metal Edge:
 - 1. Inspect the nailer to assure proper attachment and configuration.
 - 2. Run one ply over the edge. Assure coverage of all wood nailers. Fasten plies with ring shank nails at 8 inches (203 mm) o.c.
 - 3. Install continuous cleat and fasten at 6 inches (152 mm) o.c.
 - 4. Install new metal edge hooked to continuous cleat and set in bed of roof cement. Fasten flange to wood nailer every 3 inches (76 mm) o.c. staggered.
 - 5. Prime metal edge at a rate of 100 square feet per gallon and allow to dry.
 - 6. Strip in flange with base flashing ply covering entire flange in bitumen with 6 inches (152 mm) on to the field of roof. Assure ply laps do not coincide with metal laps.
 - 7. Install a second ply of modified flashing ply in bitumen over the base flashing ply, 9 inches (228 mm) on to the field of the roof.
- E. Coping Cap:
 - 1. Minimum flashing height is 8 inches (203 mm) above finished roof height. Maximum flashing height is 24 inches (609 mm). Prime vertical wall at a rate of 100 square feet per gallon and allow to dry.
 - 2. Set cant in bitumen. Run all field plies over cant a minimum of 2 inches (50 mm).
 - 3. Install base flashing ply covering entire wall and wrapped over top of wall and down

- face with 6 inches (152 mm) on to field of the roof and set in cold asphalt. Nail membrane at 8 inches (203 mm) o.c.
4. Install a second ply of modified flashing ply in bitumen over the base flashing ply, 9 inches (228 mm) on to the field of the roof. Apply a three-course application of mastic and mesh at all seams and install granules.
 5. Install coping cap per manufacturer's recommendations.
- F. Surface Mounted Counterflashing:
1. Minimum flashing height is 8 inches (203 mm) above finished roof height. Maximum flashing height is 24 inches (609 mm). Prime vertical wall at a rate of 100 square feet per gallon and allow to dry.
 2. Set cant in bitumen. Run all field plies over cant a minimum of 2 inches (50 mm).
 3. Install base flashing ply covering wall set in bitumen with 6 inches (152 mm) on to field of the roof.
 4. Install a second ply of modified flashing ply in bitumen over the base flashing ply, 9 inches (228 mm) on to the field of the roof. Apply a three-course application of mastic and mesh at all vertical seams and install granules.
 5. Apply butyl tape to wall behind flashing. Secure termination bar through flashing, butyl tape and into wall. Alternatively use caulk to replace the butyl tape.
 6. Secure counterflashing set on butyl tape above flashing at 8 inches (203 mm) o.c. and caulk top of counterflashing.
- G. Curb Detail/Air Handling Station:
1. Minimum curb height is 8 inches (203 mm) above finished roof height. Prime vertical at a rate of 100 square feet per gallon and allow to dry.
 2. Set cant in bitumen. Run all field plies over cant a minimum of 2 inches (50 mm).
 3. Install base flashing ply covering curb set in bitumen with 6 inches (152 mm) on to field of the roof.
 4. Install a second ply of modified flashing ply in bitumen over the base flashing ply, 9 inches (228 mm) on to the field of the roof. Apply a three-course application of mastic and mesh at all vertical seams and install granules.
 5. Install pre-manufactured counterflashing with fasteners and neoprene washers or per manufacturer's recommendations.
 6. Set equipment on neoprene pad and fasten as required by equipment manufacturer.
- H. Exhaust Fan:
1. Minimum curb height is 8 inches (203 mm) above finished roof height. Prime vertical at a rate of 100 square feet per gallon and allow to dry.
 2. Set cant in bitumen. Run all plies over cant a minimum of 2 inches (50 mm).
 3. Install base flashing ply covering curb with 6 inches (152 mm) on to field of the roof.
 4. Install a second ply of modified flashing ply installed over the base flashing ply, 9 inches (228 mm) on to field of the roof. Attach top of membrane to top of wood curb and nail at 8 inches (203 mm) o.c. Apply a three-course application of mastic and mesh at all vertical seams and install granules.
 5. Install metal exhaust fan over the wood nailers and flashing to act as counterflashing. Fasten per manufacturer's recommendation.
- I. Roof Drain:
1. Plug drain to prevent debris from entering plumbing.
 2. Taper insulation to drain minimum of 24 inches (609 mm) from center of drain.
 3. Run roof system plies over drain. Cut out plies inside drain bowl.
 4. Set lead/copper flashing (30 inch square minimum) in 1/4 inch bed of mastic. Run lead/copper into drain a minimum of 2 inches (50 mm). Prime lead/copper at a rate of 100 square feet per gallon and allow to dry.
 5. Install base flashing ply (40 inch square minimum) in bitumen.
 6. Install modified membrane (48 inch square minimum) in bitumen.

7. Install clamping ring and assure that all plies are under the clamping ring.
 8. Remove drain plug and install strainer.
- J. Plumbing Stack:
1. Minimum stack height is 12 inches (609 mm).
 2. Run roof system over the entire surface of the roof. Seal the base of the stack with elastomeric sealant.
 3. Prime flange of new sleeve. Install properly sized sleeves set in 1/4 inch (6 mm) bed of roof cement.
 4. Install base flashing ply in bitumen.
 5. Install membrane in bitumen.
 6. Caulk the intersection of the membrane with elastomeric sealant.
 7. Turn sleeve a minimum of 1 inch (25 mm) down inside of stack.

3.5. APPLICATION OF SURFACING

- A. Prior to installation of surface, obtain approval from manufacturer as to work completed. On average, at least 30-45 days are required prior to final surfacing.
- B. Allow all cold applied mastics and coating to properly dry and cure before coating application.
- C. Paint all exposed roofing with manufacturer's base coat acrylic coating installed at a rate of one and a half (1.5) gallons per square, back roll entire installation required.
- D. Paint all exposed roofing with manufacturer's Energy Star top coat acrylic coating installed at a rate of one and a half (1.5) gallons per square, back roll entire installation required. Complete coverage is required with a clean finished appearance.

3.6. CLEANING

- A. Clean-up and remove daily from the site all wrappings, empty containers, paper, loose particles and other debris resulting from these operations.
- B. Remove asphalt markings from finished surfaces.
- C. Repair or replace defaced or disfigured finishes caused by Work of this section.

3.7. PROTECTION

- A. Provide traffic ways, erect barriers, fences, guards, rails, enclosures, chutes and the like to protect personnel, roofs and structures, vehicles and utilities.
- B. Protect exposed surfaces of finished walls with tarps to prevent damage.
- C. Plywood for traffic ways required for material movement over existing roofs shall be not less than 5/8 inch (16 mm) thick.
- D. In addition to the plywood listed above, an underlayment of minimum 1/2 inch (13 mm) recover board is required on new roofing.
- E. Special permission shall be obtained from the Manufacturer before any traffic shall be permitted over new roofing.

3.8. FIELD QUALITY CONTROL

- A. Require attendance of roofing materials manufacturers' representatives at site during installation of the roofing system.

- B. Perform field inspection and testing as required under provisions of Section 01410.
- C. Correct defects or irregularities discovered during field inspection.
- D. Inspection: Provide manufacturer's field observations at the project start-up and a minimum of two days per week throughout the course of construction. Provide a punch walk inspection and report as well as a final inspection upon completion of the work.
- E. Warranty shall be issued upon manufacturer's acceptance of the installation.
- F. Field observations shall be performed by a representative employed full-time by the manufacturer and whose primary job description is to assist, inspect and approve membrane installations for the manufacturer.
- G. Provide observation reports from the representative indicating procedures followed, weather conditions and any discrepancies found during inspection.
- H. Provide a final report from the representative, certifying that the roofing system has been satisfactorily installed according to the project specifications, approved details and good general roofing practice.

3.9. FINAL INSPECTION

- A. At completion of roofing installation and associated work, meet with Contractor, Architect, installer, installer of associated work, roofing system manufacturer's representative and others directly concerned with performance of roofing system.
- B. Walk roof surface areas, inspect perimeter building edges as well as flashing of roof penetrations, walls, curbs and other equipment. Identify all items requiring correction or completion and furnish copy of list to each party in attendance.
- C. If core cuts verify the presence of damp or wet materials, the installer shall be required to replace the damaged areas at his own expense.
- D. Repair or replace deteriorated or defective work found at time above inspection as required to produce an installation that is free of damage and deterioration at time of Substantial Completion and according to warranty requirements.
- E. Architect upon completion of corrections.
- F. Following the final inspection, provide written notice of acceptance of the installation from the roofing system manufacturer.

3.10. PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

3.11. SCHEDULES

- A. Coatings:
 - 1. Coating: Energizer Lo: Multi-purpose: asphaltic, polyurethane based, low odor, liquid waterproofing membrane designed to restore existing smooth surfaced SBS, aged APP, and built-up roof surfaces.
 - a. Non-Volatile, ASTM C 1250: Typical 82%
 - b. Density, ASTM D 1475: 9.4 lbs./gal
 - c. Viscosity @ 77 degrees F (25 degrees C), Brookfield RVT, Spindle #5, 50 rpm:

- Typical 6,500 cP
 - d. Flash Point, ASTM D 93: Minimum 100 degrees F (37.7 degrees C)
 - e. Elongation @ 77 degrees F (25 degrees C), ASTM D 412: Typical 1100%
 - f. Water Absorption: Less than 0.7%
 - g. Compound Stability: Passes 220 degrees F (104.4 degrees C)
 - h. Wet Film Thickness @ 6 gal. (22.7 l), 96 mils (2,438 microns)
 - i. VOC: 204 g/l
- B. Reinforcement/Base Coat
- 1. Grip Polyester Firm: Strong, rigid polyester reinforcing fabric.
 - a. Tensile 75.3 lbs (ASTM D 1682)
 - b. Tear Strength 17.4 lbs
 - c. Elongation 44.25% (ASTM D 1682)
 - d. Nominal Thickness 15 mils

END OF SECTION

SECTION 07 62 00

SHEET METAL FLASHING AND TRIM

1. GENERAL

1. RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

2. SUMMARY

- A. Section Includes:

1. Manufactured through-wall flashing with counter flashing.
2. Formed low-slope roof sheet metal fabrications.
3. Formed wall, coping, and soffit sheet metal fabrications.
4. Formed equipment support flashing
5. Surface mounted counter flashing
6. Manufactured reglets and counter flashing
7. Formed gutter and downspouts

- B. Related Requirements:

1. Division 06 "Rough Carpentry" for wood nailers, curbs, and blocking.
2. Division 07 "Membrane Roofing" for materials and installation of sheet metal flashing and trim integral with roofing.
3. Division 07 "Metal Roofing" for materials and installation of sheet metal flashing and trim integral with roofing.
4. Division 07 "Roof Accessories" for set-on-type curbs, equipment supports, roof hatches, vents, and other manufactured roof accessory units.

3. COORDINATION

- A. Coordinate sheet metal flashing and trim layout and seams with sizes and locations of penetrations to be flashed, and joints and seams in adjacent materials.
- B. Coordinate sheet metal flashing and trim installation with adjoining roofing and wall materials, joints, and seams to provide leak proof, secure, and noncorrosive installation.

4. PREINSTALLATION MEETINGS

- A. Pre Installation Conference: Conduct conference at Project site.
 1. Review construction schedule. Verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.

2. Review special roof details, roof drainage, roof-penetration flashing, equipment curbs, and condition of other construction that affect sheet metal flashing and trim.
3. Review requirements for insurance and certificates if applicable.
4. Review sheet metal flashing observation and repair procedures after flashing installation.

5. SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each manufactured product and accessory.

B. Shop Drawings: For sheet metal flashing and trim.

1. Include plans, elevations, sections, and attachment details.
2. Detail fabrication and installation layouts, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled work.
3. Include identification of material, thickness, weight, and finish for each item and location in Project.
4. Include details for forming, including profiles, shapes, seams, and dimensions.
5. Include details for joining, supporting, and securing, including layout and spacing of fasteners, cleats, clips, and other attachments. Include pattern of seams.
6. Include details of termination points and assemblies.
7. Include details of expansion joints and expansion-joint covers, including showing direction of expansion and contraction from fixed points.
8. Include details of roof-penetration flashing.
9. Include details of edge conditions, including eaves, ridges, valleys, rakes, crickets, and counter flashings as applicable.
10. Include details of special conditions.
11. Include details of connections to adjoining work.
12. Detail formed flashing and trim at scale of not less than 3 inches per 12 inches

C. Samples for Initial Selection: For each type of sheet metal and accessory indicated with factory-applied finishes.

D. Samples for Verification: For each type of exposed finish.

1. Sheet Metal Flashing: 12 inches (300 mm) long by actual width of unit, including finished seam and in required profile. Include fasteners, cleats, clips, closures, and other attachments.
2. Trim, Metal Closures, Expansion Joints, Joint Intersections, and Miscellaneous Fabrications: 12 inches (300 mm) long and in required profile. Include fasteners and other exposed accessories.

6. INFORMATIONAL SUBMITTALS

A. Qualification Data: For fabricator.

B. Product Certificates: For each type of coping and roof edge flashing that is SPRI ES-1 tested.

- C. Product Test Reports: For each product, for tests performed by a qualified testing agency.
- D. Sample Warranty: For special warranty.

7. CLOSEOUT SUBMITTALS

- A. Maintenance Data: For sheet metal flashing and trim, and its accessories, to include in maintenance manuals.

8. QUALITY ASSURANCE

- A. Fabricator Qualifications: Employs skilled workers who custom fabricate sheet metal flashing and trim similar to that required for this Project and whose products have a record of successful in-service performance.
 - 1. For copings and roof edge flashings that are SPRI ES-1 tested, shop shall be listed as able to fabricate required details as tested and approved.

9. DELIVERY, STORAGE, AND HANDLING

- A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage. Store sheet metal flashing and trim materials away from uncured concrete and masonry.
- B. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to extent necessary for period of sheet metal flashing and trim installation.

10. WARRANTY

- A. Special Warranty on Finishes: Manufacturer agrees to repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: **20** years from date of Substantial Completion.

2.PRODUCTS

1. PERFORMANCE REQUIREMENTS

- A. General: Sheet metal flashing and trim assemblies shall withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim shall not rattle, leak, or loosen, and shall remain watertight.
- B. Sheet Metal Standard for Flashing and Trim: Comply with NRCA's "The NRCA Roofing Manual" and SMACNA's "Architectural Sheet Metal Manual" requirements for dimensions and profiles shown unless more stringent requirements are indicated.
- C. Sheet Metal Standard for Copper: Comply with CDA's "Copper in Architecture Handbook." Conform to dimensions and profiles shown unless more stringent requirements are indicated.
- D. SPRI Wind Design Standard: Manufacture and install roof edge flashings tested according to SPRI ES-1 and capable of resisting the following design pressure:
 - 1. Design Pressure: As indicated on Drawings.
- E. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

2. SHEET METALS

- A. General: Protect mechanical and other finishes on exposed surfaces from damage by applying strippable, temporary protective film before shipping.
- B. Metallic-Coated Steel Sheet: Provide zinc-coated (galvanized) steel sheet according to ASTM A 653/A 653M, G90 (Z275) coating designation; prepainted by coil-coating process to comply with ASTM A 755/A 755M.
 - 1. Surface: Smooth, flat and with manufacturer's standard clear acrylic coating on both sides.
 - 2. Exposed Coil-Coated Finish:
 - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - 3. Color: Match Architect's sample
 - 4. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with minimum total dry film thickness of 0.5 mil (0.013 mm).

3. UNDERLAYMENT MATERIALS

- A.** Self-Adhering, High-Temperature Sheet: Minimum 45 mils thick, consisting of a slip-resistant polyethylene- or polypropylene-film top surface laminated to a layer of butyl- or SBS-modified asphalt adhesive, with release-paper backing; specifically designed to withstand high metal temperatures beneath metal roofing. Provide primer according to written recommendations of underlayment manufacturer.
1. The Garland Company Inc., 3800 E. 91st Street Cleveland OH 44105; R-Mer Seal self-adhering underlayment.
 2. Thermal Stability: ASTM D 1970; stable after testing at 240 deg F or higher.
 3. Low-Temperature Flexibility: ASTM D 1970; passes after testing at minus 20 deg F or lower.
- B.** Slip Sheet: Rosin-sized building paper, 3 lb/100 sq. ft. minimum.

4. MISCELLANEOUS MATERIALS

- A.** General: Provide materials and types of fasteners, solder, protective coatings, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and as recommended by manufacturer of primary sheet metal unless otherwise indicated.
- B.** Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by manufacturer of primary sheet metal or manufactured item.
1. General: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.
 - a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating. Provide metal-backed EPDM or PVC sealing washers under heads of exposed fasteners bearing on weather side of metal.
 - b. Blind Fasteners: High-strength aluminum or stainless-steel rivets suitable for metal being fastened.
 - c. Spikes and Ferrules: Same material as gutter; with spike with ferrule matching internal gutter width.
 2. Fasteners for Zinc-Tin Alloy-Coated Stainless-Steel Sheet: Series 300 stainless steel.
- C.** Solder:
1. For Zinc-Coated (Galvanized) Steel: ASTM B 32, Grade Sn50, 50 percent tin and 50 percent lead or Grade Sn60, 60 percent tin and 40 percent lead with maximum lead content of 0.2 percent.
- D.** Sealant Tape: Pressure-sensitive, 100 percent solids, polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch wide and 1/8 inch thick.
- E.** Elastomeric Sealant: ASTM C 920, elastomeric polyurethane polymer sealant; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.

- F. Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for hooked-type expansion joints with limited movement.
- G. Bituminous Coating: Cold-applied asphalt emulsion according to ASTM D 1187.
- H. Asphalt Roofing Cement: ASTM D 4586, asbestos free, of consistency required for application.

5. FABRICATION, GENERAL

- A. General: Custom fabricate sheet metal flashing and trim to comply with details shown and recommendations in cited sheet metal standard that apply to design, dimensions, geometry, metal thickness, and other characteristics of item required. Fabricate sheet metal flashing and trim in shop to greatest extent possible.
 - 1. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
 - 2. Obtain field measurements for accurate fit before shop fabrication.
 - 3. Form sheet metal flashing and trim to fit substrates without excessive oil canning, buckling, and tool marks; true to line, levels, and slopes; and with exposed edges folded back to form hems.
 - 4. Conceal fasteners and expansion provisions where possible. Do not use exposed fasteners on faces exposed to view.
- B. Fabrication Tolerances: Fabricate sheet metal flashing and trim that is capable of installation to a tolerance of 1/4 inch in 20 feet on slope and location lines indicated on Drawings and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.
- C. Expansion Provisions: Form metal for thermal expansion of exposed flashing and trim.
 - 1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with butyl sealant concealed within joints.
 - 2. Use lapped expansion joints only where indicated on Drawings.
- D. Sealant Joints: Where movable, nonexpansion-type joints are required, form metal to provide for proper installation of elastomeric sealant according to cited sheet metal standard.
- E. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.
- F. Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use.
- G. Do not use graphite pencils to mark metal surfaces.

6. ROOF-DRAINAGE SHEET METAL FABRICATIONS

- A.** Hanging Gutters: Fabricate to cross section required, complete with end pieces, outlet tubes, and other accessories as required. Fabricate in minimum 96-inch- long sections. Furnish flat-stock gutter brackets and flat-stock gutter spacers and straps fabricated from same metal as gutters, of size recommended by cited sheet metal standard but with thickness not less than dimension indicated on Drawings. Fabricate expansion joints, expansion-joint covers, gutter bead reinforcing bars, and gutter accessories from same metal as gutters. Shop fabricate interior and exterior corners.
1. Gutter Profile: Style B according to cited sheet metal standard.
 2. Expansion Joints: Butt type with cover plate.
 3. Accessories: Continuous, removable leaf screen with sheet metal frame and hardware cloth screen at each downspout location.
 4. Gutters with Girth up to 15 Inches: Fabricate from the following materials:
 - a. Galvanized Steel: 22 gauge thickness.
- B.** Downspouts: Fabricate downspouts per plans and details or per size per CA plumbing code. Fabricate from the following materials unless otherwise shown on drawings.
1. Galvanized Steel: 22 gauge thickness.
- C.** Conductor Heads: Fabricate conductor heads with flanged back and stiffened top edge and of dimensions and shape required, complete with outlet tubes, exterior flange trim, and built-in overflows. Fabricate from the following materials:
1. Galvanized Steel: 22 gauge thickness.

7. WALL SHEET METAL FABRICATIONS

- A.** Through-Wall Flashing: Fabricate continuous flashings in minimum 96-inch- long, but not exceeding 12-foot long, sections, under copings, and at shelf angles. Fabricate discontinuous lintel, sill, and similar flashings to extend 6 inches beyond each side of wall openings; and form with 2-inch high, end dams. Fabricate from the following materials:
1. Galvanized Steel: 22 gauge thickness.
- B.** Opening Flashings in Frame Construction: Fabricate head, sill, jamb, and similar flashings to extend **4 inches** beyond wall openings. Form head and sill flashing with 2-inch high, end dams. Fabricate from the following materials:
1. Galvanized Steel: 22 gauge thickness.
- C.** Wall Expansion-Joint Cover: Fabricate from the following materials:
1. Galvanized Steel: 22 gauge thickness.

8. MISCELLANEOUS SHEET METAL FABRICATIONS

- A.** Gutters: Fabricate from the following materials:
1. Pre-Finished Steel: 22 gauge thickness.

- B.** Downspouts: Fabricate from the following materials:
 - 1. Steel: Schedule 40
- C.** Edge Metal / Gravel Stop: Fabricate from the following materials:
 - 1. Pre-Finished Steel: 24 gauge thickness.
- D.** Cleat Flashing: Fabricate from the following materials:
 - 1. Galvanized Steel: 22 gauge thickness.
- E.** Curb Covers / Pans: Fabricate from the following materials:
 - 1. Galvanized Steel: 22 gauge thickness.
- F.** Scuppers: Fabricate from the following materials:
 - 1. Galvanized Steel: 22 gauge thickness.
- G.** Equipment Support Flashing: Fabricate from the following materials:
 - 1. Galvanized Steel: 22 gauge thickness.
- H.** Overhead-Piping Safety Pans: Fabricate from the following materials:
 - 1. Galvanized Steel: 22 gauge thickness.

3.EXECUTION

1. EXAMINATION

- A.** Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, substrate, and other conditions affecting performance of the Work.
 - 1. Verify compliance with requirements for installation tolerances of substrates.
 - 2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
 - 3. Verify that air- or water-resistant barriers have been installed over sheathing or backing substrate to prevent air infiltration or water penetration.
- B.** Proceed with installation only after unsatisfactory conditions have been corrected.

2. UNDERLAYMENT INSTALLATION

- A.** Self-Adhering Sheet Underlayment: Install self-adhering sheet underlayment, wrinkle free. Prime substrate if recommended by underlayment manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation; use primer for installing underlayment at low temperatures. Apply in shingle fashion to shed water, with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side

edges not less than 3-1/2 inches. Roll laps and edges with roller. Cover underlayment within 14 days.

- B. Apply slip sheet, wrinkle free, directly on substrate before installing sheet metal flashing and trim.

3. **INSTALLATION, GENERAL**

- A. General: Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement. Use fasteners, solder, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.
 - 1. Install sheet metal flashing and trim true to line, levels, and slopes. Provide uniform, neat seams with minimum exposure of solder, welds, and sealant.
 - 2. Install sheet metal flashing and trim to fit substrates and to result in watertight performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
 - 3. Space cleats not more than 12 inches apart. Attach each cleat with at least two fasteners. Bend tabs over fasteners.
 - 4. Install exposed sheet metal flashing and trim with limited oil canning, and free of buckling and tool marks.
 - 5. Torch cutting of sheet metal flashing and trim is not permitted.
 - 6. Do not use graphite pencils to mark metal surfaces.
- B. Metal Protection: Where dissimilar metals contact each other, or where metal contacts pressure-treated wood or other corrosive substrates, protect against galvanic action or corrosion by painting contact surfaces with bituminous coating or by other permanent separation as recommended by sheet metal manufacturer or cited sheet metal standard.
 - 1. Coat concealed side of stainless-steel sheet metal flashing and trim with bituminous coating where flashing and trim contact wood, ferrous metal, or cementitious construction.
 - 2. Underlayment: Where installing sheet metal flashing and trim directly on cementitious or wood substrates, install underlayment and cover with slip sheet.
- C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at maximum of **10 feet** with no joints within 24 inches of corner or intersection.
 - 1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with sealant concealed within joints.
 - 2. Use lapped expansion joints only where indicated on Drawings.
- D. Fasteners: Use fastener sizes that penetrate wood blocking or sheathing not less than 1-1/4 inches for nails and not less than 3/4 inch for wood screws.
- E. Conceal fasteners and expansion provisions where possible in exposed work and locate to minimize possibility of leakage. Cover and seal fasteners and anchors as required for a tight installation.
- F. Seal joints as required for watertight construction.

1. Use sealant-filled joints unless otherwise indicated. Embed hooked flanges of joint members not less than 1 inch into sealant. Form joints to completely conceal sealant. When ambient temperature at time of installation is between 40 and 70 deg F, set joint members for 50 percent movement each way. Adjust setting proportionately for installation at higher ambient temperatures. Do not install sealant-type joints at temperatures below 40 deg F.
 2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."
- G.** Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter. Pre-tin edges of sheets with solder to width of 1-1/2 inches; however, reduce pre-tinning where pre-tinned surface would show in completed Work.
1. Do not solder metallic-coated steel sheet.
 2. Do not pre-tin zinc-tin alloy-coated stainless steel.
 3. Do not use torches for soldering.
 4. Heat surfaces to receive solder, and flow solder into joint. Fill joint completely. Completely remove flux and spatter from exposed surfaces.
 5. Stainless-Steel Soldering: Tin edges of uncoated sheets, using solder for stainless steel and acid flux. Promptly remove acid flux residue from metal after tinning and soldering. Comply with solder manufacturer's recommended methods for cleaning and neutralization.
 6. Copper Soldering: Tin edges of uncoated sheets, using solder for copper.
 7. Copper-Clad Stainless-Steel Soldering: Tin edges of uncoated sheets, using solder for copper-clad stainless steel.
- H.** Rivets: Rivet joints in zinc where necessary for strength.

4. ROOF-DRAINAGE SYSTEM INSTALLATION

- A.** General: Install sheet metal roof-drainage items to produce complete roof-drainage system according to cited sheet metal standard unless otherwise indicated. Coordinate installation of roof perimeter flashing with installation of roof-drainage system.
- B.** Hanging Gutters: Join sections with riveted and soldered joints or joints sealed with sealant as shown and specified on drawings or summary/scope of work. Provide for thermal expansion. Attach gutters at eave or fascia to firmly anchor them in position. Provide end closures and seal watertight with sealant. Slope to downspouts.
1. Fasten gutter spacers to front and back of gutter.
 2. Anchor and loosely lock back edge of gutter to continuous cleat, eave or apron flashing.
 3. Anchor back of gutter that extends onto roof deck with cleats spaced not more than 24 inches apart.
 4. Anchor gutter with gutter brackets and straps spaced not more than 24 inches apart to roof deck, unless otherwise indicated, and loosely lock to front gutter bead.
 5. Anchor gutter with spikes and ferrules spaced not more than 24 inches apart.
 6. Install gutter with expansion joints at locations indicated, but not exceeding, 50 feet apart. Install expansion-joint caps.
 7. Install continuous gutter screens on gutters with noncorrosive fasteners, removable for cleaning gutters.
- C.** Conductor Heads: Anchor securely to wall, with elevation of conductor head rim at minimum of 1 inch below gutter discharge.

- D. Expansion-Joint Covers: Install expansion-joint covers at locations and of configuration indicated. Lap joints minimum of 4 inches in direction of water flow.

5. ROOF FLASHING INSTALLATION

- A. General: Install sheet metal flashing and trim to comply with performance requirements, sheet metal manufacturer's written installation instructions, and cited sheet metal standard. Provide concealed fasteners where possible, and set units true to line, levels, and slopes. Install work with laps, joints, and seams that are permanently watertight and weather resistant.
- B. Roof Edge Flashing: Anchor to resist uplift and outward forces according to recommendations in FM Global Property Loss Prevention Data Sheet 1-49 for FM Approvals' listing for required windstorm classification.
- C. Copings: Anchor to resist uplift and outward forces according to recommendations in cited sheet metal standard unless otherwise indicated.
 - 1. Interlock exterior bottom edge of coping with continuous cleat anchored to substrate at 24-inch centers.
 - 2. Anchor interior leg of coping with washers and screw fasteners through slotted holes at 24-inch centers.
- D. Copings: Anchor to resist uplift and outward forces according to recommendations in FM Global Property Loss Prevention Data Sheet 1-49 for specified FM Approvals' listing for required windstorm classification.
- E. Pipe or Post Counterflashing: Install counterflashing umbrella with close-fitting collar with top edge flared for elastomeric sealant, extending minimum of 4 inches over base flashing. Install stainless-steel draw band and tighten.
- F. Counterflashing: Coordinate installation of counterflashing with installation of base flashing. Insert counterflashing in reglets or receivers and fit tightly to base flashing. Extend counterflashing 4 inches over base flashing. Lap counterflashing joints minimum of 4 inches. Secure in waterproof manner by means of interlocking folded seam or blind rivets and sealant, anchor and washer at 36-inch centers unless otherwise indicated.
- G. Roof-Penetration Flashing: Coordinate installation of roof-penetration flashing with installation of roofing and other items penetrating roof. Seal with elastomeric sealant and clamp flashing to pipes that penetrate roof.

6. WALL FLASHING INSTALLATION

- A. General: Install sheet metal wall flashing to intercept and exclude penetrating moisture according to cited sheet metal standard unless otherwise indicated. Coordinate installation of wall flashing with installation of wall-opening components such as windows, doors, and louvers.
- B. Through-Wall Flashing: Installation of through-wall flashing is specified in Section 042000 "Unit Masonry." Section 092400 "Cement Plastering."
- C. Opening Flashings in Frame Construction: Install continuous head, sill, jamb, and similar flashings to extend 4 inches beyond wall openings.

7. MISCELLANEOUS FLASHING INSTALLATION

- A.** Equipment Support Flashing: Coordinate installation of equipment support flashing with installation of roofing and equipment. Weld or seal flashing with elastomeric sealant to equipment support member.
- B.** Overhead-Piping Safety Pans: Suspend pans from structure above, independent of other overhead items such as equipment, piping, and conduit, unless otherwise indicated on Drawings. Pipe and install drain line to plumbing waste or drainage system.

8. ERECTION TOLERANCES

- A.** Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerance of 1/4 inch in 20 feet on slope and location lines indicated on Drawings and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.
- B.** Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerances specified in MCA's "Guide Specification for Residential Metal Roofing."

9. CLEANING AND PROTECTION

- A.** Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B.** Clean and neutralize flux materials. Clean off excess solder.
- C.** Clean off excess sealants.
- D.** Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturer's written installation instructions. On completion of sheet metal flashing and trim installation, remove unused materials and clean finished surfaces as recommended by sheet metal flashing and trim manufacturer. Maintain sheet metal flashing and trim in clean condition during construction.
- E.** Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 07 62 00

B-2 TECHNICAL SPECIFICATIONS – ROOFING RECOVERY:

SECTION 07 22 00

ROOF DECK AND INSULATION

PART 1 – GENERAL

1. RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including the Conditions of the Contract and Division 01 Specification Sections apply to this section.

2. SUMMARY

- A. Section includes roof insulation over the properly prepared deck substrate.
- B. Related Sections:
 - 1. Section 07 54 20 – KEE FB Membrane Roofing
 - 2. Section 07 62 00 – Sheet Metal Flashing and Trim

3. REFERENCES

- A. American Society for Testing and materials (ASTM):
 - 1. ASTM A167 Standard Specification for Stainless and Heat-Resisting Chromium Nickel Steel Plate, Sheet and Strip.
 - 2. ASTM A653 Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvanized) by the Hot-Dip Process.
 - 3. ASTM B29 Standard Specification for Refined Lead.
 - 4. ASTM B32 Standard Specification for Solder Metal.
 - 5. ASTM C165 Standard Test Method for Measuring Compressive Properties of Thermal Insulation.
 - 6. ASTM C208 Standard Specification for Cellulosic Fiber Insulation Board.
 - 7. ASTM C209 Standard Test Method for Cellulosic Fiber Insulating Board.
 - 8. ASTM C272 Standard Test Method for Water Absorption of Core Materials for Structural Sandwich Constructions.
 - 9. ASTM C1396 Standard Specification for Gypsum Wallboard.
 - 10. ASTM C518 Standard Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus.
 - 11. ASTM C578 Standard Specification for Perlite Thermal Insulation Board.
 - 12. ASTM C728 Standard Test Methods for Fire Test of Roof Coverings.
 - 13. ASTM C1289 Standard Specification for Faced Rigid Polyisocyanurate Thermal Insulation.
 - 14. ASTM D5 Standard Test Method for Penetration of Bituminous Materials.
 - 15. ASTM D36 Standard Test Method for Softening Point of Bitumen (Ring and Ball Apparatus).
 - 16. ASTM D312 Standard Specification for Asphalt Used in Roofing.
 - 17. ASTM D412 Standard Test Methods for Vulcanized Rubber and Thermoplastic Rubbers and Thermoplastic Elastomers-Tension.
 - 18. ASTM D1621 Standard Test Method for Compressive Properties of Rigid Cellular Plastics.
 - 19. ASTM D1622 Standard Test Method for Apparent Density of Rigid Cellular Plastics.
 - 20. ASTM D2126 Standard Test Method for Response off Rigid Cellular Plastics to Thermal Humid Aging.

21. ASTM D2178 Standard Specification for Asphalt Glass Felts used in Roofing and Waterproofing.
 22. ASTM D4601 Standard Specification for Asphalt-Coated Glass Fiber Base Sheet Used in Roofing.
 23. ASTM D5147 Standard Sampling and Testing Modified Bituminous Sheet Material.
- B. Cast Iron Soil Pipe Institute, Washington, D.C. (CISPI)
 - C. Factory Mutual Research (FM):
 1. Roof Assembly Classifications.
 - D. National Roofing Contractors Association (NRCA):
 1. Roofing and Waterproofing Manual.
 - E. Underwriters Laboratories, Inc. (UL):
 1. Fire Hazard Classifications.
 - F. Warnock Hersey (WH):
 1. Fire Hazard Classifications.
 - G. Sheet Metal and Air Conditioning Contractors National Association (SMACNA)
 - H. Steel Deck Institute, St. Louis, Missouri (SDI)
 - I. Southern Pine Inspection Bureau, Pensacola, Florida (SPIB)
 - J. Insulation Board, Polyisocyanurate (FS HH-I-1972)
 - K. Insulation Board, Thermal (Fiberboard) (FS LLL-1-535B)

1.1. SUBMITTALS

- A. Product Data: Provide manufacturer's specification data sheets for each product in accordance with Division 01 Section Submittal Procedures. 013000.
- B. Provide approval letters from insulation manufacturer for use of their insulation within this particular roofing system type.
- C. Provide a sample of each insulation type.
- D. Shop Drawings
 1. Submit manufacturer's shop drawings indicating complete installation details of tapered insulation system, tapered insulation crickets, including identification of each insulation block, sequence of installation, layout, drain locations, roof slopes, thicknesses, crickets and saddles.
 2. Shop drawing shall include: Outline of roof, location of drains, a complete board layout of tapered insulation components, thickness and the average "R" value for the completed insulation system.
- E. Certification
 1. Submit roof manufacturer's certification that insulation fasteners furnished are acceptable to roof manufacturer.
 2. Submit roof manufacturer's certification that insulation furnished is acceptable to roofing manufacturer as a component of roofing system and is eligible for roof manufacturer's system warranty.

1.2. QUALITY ASSURANCE

- A. Fire Classification, ASTM E-108.
- B. Manufacturer's Certificate: Certify that roof system furnished is approved by Factory Mutual, Underwriters Laboratories, Warnock Hersey or approved third party testing facility in accordance with ASTM E108, Class A for external fire and meets local or nationally recognized building codes.
- C. Manufacturer's Certificate: Certify that the roof system is adhered properly to meet or exceed the requirements of FM 1-90.
- D. Pre-installation meeting: Refer to Division 07 roofing specifications for pre-installation meeting requirements.

1.3. DELIVERY, STORAGE AND HANDLING

- A. Deliver products to site with seals and labels intact, in manufacturer's original containers, dry and undamaged.
- B. Store all insulation materials in a manner to protect them from the wind, sun and moisture damage prior to and during installation. Any insulation that has been exposed to any moisture shall be removed from the project site.
- C. Keep materials enclosed in a watertight, ventilated enclosure (i.e. tarpaulins).
- D. Store materials off the ground. Any warped, broken or wet insulation boards shall be removed from the site.

PART 2 – PRODUCTS

2.1. PRODUCTS, GENERAL

- A. Refer to Division 01 Section "Common Product Requirements."
- B. Basis of Design: Materials, manufacturer's product designations, and/or manufacturer's names specified herein shall be regarded as the minimum standard of quality required for work of this Section. Comply with all manufacturer and contractor/fabricator quality and performance criteria specified in Part 1.
- C. Substitutions: Products proposed as equal to the products specified in this Section shall be submitted in accordance with Bidding Requirements and Division 01 provisions.
 - 1. Proposals shall be accompanied by a copy of the manufacturer's standard specification section. That specification section shall be signed and sealed by a professional engineer licensed in the state in which the installation is to take place. Substitution requests containing specifications without licensed engineer certification shall be rejected for non-conformance.
 - 2. Include a list of three (3) projects of similar type and extent, located within a one hundred mile radius from the location of the project. In addition, the three projects must be at least five (5) years old and be available for inspection by the Architect, Owner or Owner's Representative.
 - 3. Equivalency of performance criteria, warranty terms, submittal procedures, and contractual terms will constitute the basis of acceptance.
 - 4. The Owner's decision regarding substitutions will be considered final. Unauthorized substitutions will be rejected.

2.2. INSULATION MATERIALS

- A. Thermal Insulation Properties and Approved Insulation Boards.
1. Rigid Polyisocyanurate Roof Insulation; ASTM C1289:
 - a. Qualities: Rigid, closed cell polyisocyanurate foam core bonded to heavy duty glass fiber mat facers.
 - b. Thickness: **N/A**
 - c. R-Value: **N/A**
 - d. Attachment: Mechanically attached per roofing manufactures ASCE 7-16 Wind Uplift requirements.
 - e. Compliances: UL, WH or FM listed under Roofing Systems Federal Specification HH-I-1972, Class 1.
 - f. Acceptable Products:
 - 1) ENRGY-3; Johns Manville
 - 2) H-Shield; Hunter
 - 3) EnergyGuard; GAF
 - 4) Approved Equivalent
 2. Tapered Polyisocyanurate Roof Insulation; ASTM C1289:
 - a. Qualities: Factory Tapered, closed cell polyisocyanurate foam core bonded to heavy duty glass fiber mat facers.
 - b. Thickness: **Crickets**
 - c. Average R-Value: **Varies**
 - d. Tapered Slope: **Varies**
 - e. Attachment: Mechanically attached per roofing manufactures ASCE 7-16 Wind Uplift requirements.
 - f. Compliances: UL, WH or FM listed under Roofing Systems Federal Specification HH-I-1972, Class 1
 - g. Acceptable Products:
 - 1) ENRGY 3; Johns Manville
 - 2) EnergyGuard; GAF
 - 3) H-Shield; Hunter
 - 4) Approved Equivalent
 3. High Density Six Side Primed Fiberboard Roof insulation; ASTM C208
 - a. Qualities: Rigid, composed of interlocking fibers factory blended treated with asphalt on six sides.
 - b. Board Size: **N/A**
 - c. Thickness: **N/A**
 - d. Attachment: Adhered in insulation adhesive per roofing manufactures ASCE 7-16 Wind Uplift requirements.
 - e. Compliances: UL, WH, FM listed under Roofing Systems. Federal Specification LLL-I-535-B.
 - f. Acceptable Manufacturers:
 - 1) Blue Ridge; Celotex
 - 2) Temple Inland
 - 3) GAF Building Materials Corporation
 - 4) Georgia-Pacific
 - 5) Approved Equivalent
 4. Dens-Deck Prime Roof Board

- a. Qualities: Nonstructural glass mat faced, noncombustible, water-resistant treated gypsum core panel.
- b. Board Size: **Four feet by Eight feet (4'x8')**.
- c. Thickness: **1/4"**
- d. R-Value: **.28**
- e. Attachment: Mechanically attached per roofing manufacturers ASCE 7-16 wind uplift requirements.
- f. Compliances: UL, WH or FM listed under Roofing Systems.

2.3. RELATED MATERIALS

- A. Fiber Cant and Tapered Edge Strips: Performed rigid insulation units of sizes/shapes indicated, matching insulation board or of perlite or organic fiberboard, as per the approved manufacturer.
 - 1. Acceptable Manufacturers:
 - a. The Garland Company, Inc.
 - b. Celotex
 - c. Johns Manville
 - d. GAF
 - e. Approved Equivalent
- B. Protection Board: Pre-molded semi-rigid asphalt composition board one half (1/2) inch.
- C. Roof Board Joint Tape: Six (6) inches wide glass fiber mat with adhesive compatible with insulation board facers.
- D. Asphalt: ASTM D312, Type III Steep Asphalt.
- E. Roof Deck Insulation Adhesive: Insul-Lock HR - Dual-component, high rise foam adhesive with 45% rapidly renewable material content as recommended by insulation manufacturer and approved by FM indicated ratings.
 - 1. Tensile Strength (ASTM D412).....250 psi
 - 2. Density (ASTM D1875).....8.5 lbs./gal.
 - 3. Viscosity (ASTM D2556).....22,000 to 60,000 cP.
 - 4. 2`Peel Strength (ASTM D903).....17 lb/in.
 - 5. 3`Flexibility (ASTM D816).....Pass @ -70°F
- F. Fasteners: Corrosion resistant screw fastener as recommended by roof membrane manufacturer.
 - 1. Factory Mutual Tested and Approved with three (3) inches coated disc for I-90 rating, length required to penetrate metal deck one inch.
 - 2. Screws: Concealor #14-13 DP1 as specified per ASCE 7 calculations.

PART 3 – EXECUTION

1. EXECUTION, GENERAL

- A. Comply with requirements of Division 01 Section "Common Execution Requirements."

2. INSPECTOR OF SURFACES

- A. Roofing contractor shall be responsible for preparing an adequate substrate to receive insulation.
 - 1. Verify that work which penetrates roof deck has been completed.
 - 2. Verify that wood nailers are properly and securely installed.
 - 3. Examine surfaces for defects, rough spots, ridges, depressions, foreign material, moisture, and unevenness.
 - 4. Do not proceed until defects are corrected.
 - 5. Do not apply insulation until substrate is sufficiently dry.
 - 6. Broom clean substrate immediately prior to application.
 - 7. Use additional insulation to fill depressions and low spots that would otherwise cause ponding water.
 - 8. Verify that temporary roof has been completed.

3. INSTALLATION

- A. Comply with built-up roofing manufacturer's written instructions, as submitted and reviewed by Architect during the submittal process, for installing roof insulation.
- B. Install one lapped rosin sheet course and mechanically fasten to substrate according to built-up roofing manufacturer's written instructions and as called for in these specifications and on the drawings.
- C. Insulation Cant Strips: Install and secure preformed 45-degree insulation cant strips at junctures of built-up roofing with vertical surfaces or angle changes greater than 45 degrees.
- D. Install tapered insulation under area of roofing to conform to slopes indicated. Install insulation with long joints of insulation in a continuous straight line with end joints staggered between rows, abutting edges and ends between boards. Fill gaps exceeding 1/4 inch with insulation.
 - 1. Cut and fit insulation within 1/4 inch of nailers, projections, and penetrations.
- E. Install insulation under area of roofing to achieve required thickness. Where overall insulation thickness is 2.7 inches or greater, install two or more layers with joints of each succeeding layer staggered from joints of previous layer a minimum of 6 inches in each direction.
- F. Trim surface of insulation where necessary at roof drains so completed surface is flush and does not restrict flow of water.
- G. Mechanically Fastened and Adhered Insulation: Install first layer of insulation to deck using mechanical fasteners specifically designed and sized for fastening specified board-type roof insulation to deck type.
 - 1. Fasten first layer of insulation to resist uplift pressure at corners, perimeter, and field of the roof.
 - a. Field: 16 screws per 4 foot by 8 foot panel (2 square feet per screw).
 - b. Perimeter: 24 screws per 4 foot by 8 foot panel (1.33 square feet per screw).
 - c. Corners: 32 screws per 4 foot by 8 foot panel (1 square foot per screw).

2. Set each subsequent layer of insulation in insulation adhesive adhered per the roofing system manufactures recommendations.
- H. Install cover boards over insulation with long joints in continuous straight lines with end joints staggered between rows. Offset joints of insulation below a minimum of 6 inches in each direction. Loosely butt cover boards together and fasten to roof deck. Tape joints if required by roofing manufacturer.
- I. Apply insulation adhesive to underside and immediately bond cover board to substrate.
- J. Approved insulation board shall be fully attached to the deck with an approved mechanical fastening system. As a minimum, the amount of fasteners shall be in accordance with manufacturer's recommendation ASCE 7-16. Otherwise, a minimum of one fastener per two square feet shall be installed.
- K. Filler pieces of insulation require at least two fasteners per piece if size of insulation is less than four square feet.
- L. Spacing pattern of fasteners shall be as per manufacturer's recommendations to meet the ASCE 7-16 requirements. Placement of any fastener from edge of insulation board shall be a minimum of three inches, and a maximum of six (6) inches.
- M. Minimum penetration into deck shall be as recommended by the fastener manufacturer. There is a one (1) inch minimum for metal, wood and structural concrete decks where not specified by the manufacturer. For gypsum and cement-wood fiber decks, penetration shall be determined from pull-out test results with a minimum penetration of one and one-half (1 ½) inches.
- N. Gypsum and cementitious wood fiber decks: Where the roof deck is visible from the building interior, the contractor shall ensure no penetration of fasteners through underside of the deck. Any holes or spalling caused by fastener installation shall be repaired by the roofing contractor. Where the new roof system thickness exceeds an amount so that a minimum of 1 ½ of penetration cannot be achieved with an Olympic TB Fastener, or approved equivalent, then (and only then) toggle bolts may be used to secure installation to the deck.
- O. Tape joints of insulation as per manufacturer's requirements.
- P. Attachment with Insulation Adhesive Approved by Factory Mutual (FM).
- Q. Ensure all surfaces are clean, dry, free of dirt, debris, oils, loose ore embedded gravel, unadhered coatings, deteriorated membrane and other contaminants that may inhibit adhesion.
- R. Apply insulation adhesive directly to the substrate using a ribbon pattern with one quarter to one half (1/4-1/2) inch wide beads 12 inches o.c., using either the manual applicator or an automatic applicator, at a rate of one (1) gallon per one hundred (150) square feet per cartridge.
- S. Immediately place insulation boards into wet adhesive. Do not slide boards into place. Do not allow the adhesive to skin over before installing insulation boards.

- T. Briefly step each board into place to ensure contact with the adhesive. Substrates with irregular surfaces may prevent the insulation board from making positive contact with the adhesive. Relief cuts or temporary weights may be required to ensure proper contact.
- U. All boards shall be cut and fitted where the roof deck intersects a vertical surface. The boards shall be cut to fit a minimum of one quarter (1/4) inch away from the vertical surface.
- V. Tape joints of insulation as per manufacturer's requirements.

4. CLEANING

- A. Remove debris and cartons from roof deck. Leave insulation clean and dry, ready to receive roofing membrane.

5. CONSTRUCTION WASTE MANAGEMENT

- A. Remove and properly dispose of waste products generated during installation. Comply with requirements of authorities having jurisdiction.

END OF SECTION

SECTION 07 54 20
KEE FB MEMBRANE ROOFING

1.GENERAL

1.1. SECTION INCLUDES

- A. Includes all labor, materials, and equipment to install an adhered SolarBright KEE Membrane roof system over the properly prepared substrate.
- B. Includes removal and disposal of existing roofing at all vertical walls, base flashings, & penetrations for a complete prepared roof surface to receive the new recover roofing system per the manufacturers instructions.

1.2. RELATED SECTIONS

- A. Related Work Specified Elsewhere:
 - 1. Section 06: Rough Carpentry
 - 2. Section 07: Insulation
 - 3. Section 07: Sheet Metal Flashing and Trim
 - 4. Section 07: Sealants

1.3. SUBMITTALS

- A. Product Data: Provide manufacturer's technical product data for each type of roofing product specified. Include data substantiating that materials comply with specified requirements.
- B. Samples: Submit two (2) samples of the following:
 - 1. Membrane, 3 each 12"x12".
 - 2. Fasteners / Plates, 3 each
 - 3. Insulation Board, 3 each 12" x 12"
- C. Specimen Warranty: Provide an unexecuted copy of the warranty specified for this Project, identifying the terms and conditions required of the Manufacturer and the Owner.
- D. Design Loads: Submit copy of manufacturer's minimum design load calculations according to ASCE 7, In no case shall the design loads be taken to be less than those detailed in Design and Performance Criteria article of this specification.
- E. Certificates: Cool Roofing certified by Cool Roof Rating Council.
- F. Shop Drawings: For roofing system. Include plans, elevations, sections, details and attachments to other Work.
- G. Samples: If specifically requested for specified products; required for alternate products.
- H. Installer Qualifications: Provide evidence that installers meet the requirements of Article 1.4.

- I. Closeout Submittals:
 - 1. O & M Manuals: Maintenance instructions.
 - 2. Guarantee: Provide completed form per Article 1.5.
 - 3. Manufacturer's weekly inspection reports noting issues, corrections, and final inspection photos.

1.4. QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Minimum of 5 years of experience on similar work; knowledge and understanding of standards referenced herein; skill necessary to perform in compliance with this specification. Installers failing to demonstrate the required experience, knowledge, or skill shall be removed from the project.
 - 2. Factory trained and approved applicator, certificate must be current.
 - 3. Installer's Field Supervision: Maintain a full-time Supervisor/Foreman on job site during all phases of roofing work while roofing work is in progress. Maintain proper supervision of workmen.
 - 4. Source Limitations: Obtain all components of roof system from a single manufacturer. Secondary products that are required shall be recommended and approved in writing by the roofing system Manufacturer.
- B. Testing Characteristics: UL Class A roof; I-90 wind uplift.
- C. Applicator-Manufacturer Review: Provide Drawings and Specifications reviewed by Applicator with agent of roofing manufacturer; obtain manufacturer's agreement that specified system is proper for application shown.
- D. Manufacturers Participation:
 - 1. Pre-Application Job-Site Conference: Arranged by Applicator, with a minimum of 1 week advance notice; for review of storage, handling, protection, surface preparation, materials and application specifications; attended by applicator, his foreman, Architect, inspector, and manufacturer's agent.
 - 2. Source Quality Control: Manufacturer shall have in place a documented, standardized quality control program such as ISO-9001.
 - 3. When the project is in progress, the roofing system manufacturer will provide the following:
 - a. Report progress and quality of the work as observed.
 - b. Provide job site inspections a minimum of two (2) days a week throughout the course of construction.
 - c. Provide electronic inspection reports submitted weekly to the Owner and/or Architect.
 - d. Report to the Architect and/or Owner in writing any failure or refusal of the Contractor to correct unacceptable practices called to the Contractor's attention.
 - e. Confirm after completion that manufacturer has observed no application procedures in conflict with the specifications other than those that may have been previously reported and corrected.

1.5. WARRANTY

- A. Manufacturer: Provide a twenty (20) year warranty on manufacturers form. Warranty shall period shall begin on date of acceptance of roofing by Owner.
- B. Manufacturer will provide the following services at years 2, 5, 10 & 15 at no cost to the owner.
 - 1. Inspection by a technical service representative and delivery of a written inspection report documenting roof conditions.
 - 2. General rooftop housekeeping, subject to limits but generally including removal of incidental debris.
- C. Provide one warranty by a single approved manufacturer for membrane roof areas, coping metal systems and transitions between the material types.
- D. Installer: Provide in required form for a period of three (3) years from date of acceptance by Owner.

2.PRODUCTS

2.1. KEE SINGLE-PLY ROOFING

- A. Acceptable Products:
 - 1. Basis of Design: Materials, manufacturer's product designations, and/or manufacturer's names specified herein shall be regarded as the minimum standard of quality required for work of this section.
 - 2. The design is based upon roofing systems by The Garland Company Inc./VPG, Local representative Richard Jones (559) 647-1196
 - a. Solar Bright 60 Membrane (ASTM D 751)
 - b. Membrane Thickness: (ASTM D 751) 60 mil nominal
 - c. Breaking Strength (ASTM D 751): 325X324 lbf/in
 - d. Tearing Strength (ASTM D 751): 89X109 lbf/in
 - e. Factory Seam Strength (ASTM D 751) 295 lbf
 - f. Solar Reflectivity (ASTM C 1549) 82% (White)
 - g. Emissivity (ASTM C 1371) 91% (White)
 - h. SRI (ASTM E1980) 109 (White)
- B. The Products specified are intended and the Standard of Quality for the products required for this project. If other products are proposed the bidder must disclose in the bid the manufacturer and the products that they intend to use on the Project. If no manufacturer and products are listed, the bid may be accepted only with the use of products specified.
 - 1. Bidder will not be allowed to change materials after the bid opening date.
 - 2. If alternate products are included in the bid, the products must be equal to or exceed the products specified. Supporting technical data shall be submitted to the Architect/ Owner for approval seven (7) days prior to the bid date for review. A pre-bid addendum shall be submitted for all bidders to review if the substitution is permitted.
 - 3. In making a request for substitution, the Bidder/Roofing Contractor represents that it has:
 - a. Personally investigated the proposed product or method, and determined that it is equal or superior in all respects to that specified.
 - b. Will provide the same guarantee for substitution as for the product and method specified.

- c. Will coordinate installation of accepted substitution in work, making such changes as may be required for work to be completed in all respects.
 - d. Will waive all claims for additional cost related to substitution, which consequently become apparent.
 - e. Cost data is complete and includes all related cost under his/her contract or other contracts, which may be affected by the substitution.
 - f. Will reimburse the Owner for all redesign cost by the Architect for accommodation of the substitution.
- 4. Architect/ Owner reserves the right to be the final authority on the acceptance or rejection of any or all bids, proposed alternate roofing systems or materials that has met ALL specified requirement criteria.
 - 5. Failure to submit substitution package, or any portion thereof requested, will result in immediate disqualification and consideration for that particular contractors request for manufacturer substitution.

2.2. VAPOR RETARDER

- A. N/A - Red Rosin: One ply of mechanically attached to the prepared substrate, install at all wood deck roof areas.

2.3. NAILERS

- A. Douglas Fir; No. 2 or better, pressure treated; no creosote or asphalt preservatives allowed.

2.4. ROOF BOARD INSULATION

- A. Roof Insulation Base Layer 4' x 8' max dimension: N/A

- 1. Thickness: N/A
- 2. R-Factor Average: N/A
- 3. Attachment Method: N/A

- B. Roof Insulation top layer: Georgia Pacific Dens Deck Prime Roof Board.

- 1. Max Dimension: 4' x 8'
- 2. Thickness: 1/4" at all horizontal surfaces and 1/4" inch at all vertical surfaces.
- 3. Attachment Method: Mechanically attached with 16 screws and plates per sheet.

- C. Tapered Insulation: Tapered roof board insulation to be used as required for tapered insulation system or tapered crickets. Hunter or equal, ASTM C 1289, Type II, Class 1, Grade 2, (20psi) polyisocyanurate insulation board.

- 1. Field Slope: __N/A__ inch per foot.
- 2. Sump Slope: __N/A__ inch per foot.
- 3. Cricket Slope: __1/2"__ inch per foot as needed for crickets and proper slope.
- 4. Attachment Method: Mechanically Attached

2.5. FASTENERS

- A. Heavy duty #15 threaded fastener with a #3 Phillips drive used with barbed fastening plate to secure the insulation board to the structural decking. It is used on minimum 22 gauge steel decks or

minimum 15/32" CDX plywood decks. It is also designed to offer an optimum combination of driving performance, back-out and corrosion resistance with excellent pullout performance.

1. TruFast #15 EHD Roofing Fasteners
- B. Fastening Plate: A 2-3/8" diameter metal barbed fastening plate used with HP-X, CD-10 or HD 14-10 Fasteners for membrane or insulation securement. This plate can be used for membrane or insulation securement.
 1. TruFast Metal Seam Plates, 2.4" barbed.
- C. Insulation Fastening Plate: A nominal 3-inch metal plate used for insulation attachment in conjunction with the appropriate fastener.
 1. TruFast Metal Insulation Plates, 3" round.

2.6. ACCESSORIES

- A. Solar Bright 60 membrane shall be used for all flashing requirements to match the field membrane and warranty expectations selected for the roofing system.
- B. Solar Bright Inside Corners: Pre-molded corner flashing for inside corners. 80 mil thickness. Color - White.
- C. Solar Bright Outside Corners: Pre-molded corner flashing for outside corners. 80 mil thickness. Color - White.
- D. Solar Bright T-Joint Covers: 40 mil thick non-reinforced PVC flashing cut into a 4.5 inch (114mm) diameter circle used to seal step-offs at splice intersections.
- E. Solar Bright Pipe Flashings: A pre-molded flashing and clamping ring used for pipe penetrations. Available for 1 inch to 6 inch (25 - 152mm) diameter pipes.
- F. Solar Bright Split Pipe Seals: Pre-fabricated flashing consisting of 60 mil reinforced Membrane for pipes 1 inch to 6 inch (25 - 152mm) in diameter. A split (cut) and overlap tab are incorporated to allow the pipe seal to be opened and wrapped around the pipe when it is not possible to pull a standard pipe flashing over a round penetration.
- G. Solar Bright Non-Reinforced Flashing: 60 mil thick rolls 12 inches and 24 inches wide. Used for inside/outside corners and field fabricated pipe flashings when use of pre-molded accessories is not feasible.
- H. Solar Bright Heat Weldable Walkway Rolls: offering superior tear, puncture and weather resistance and designed to protect membrane in those areas exposed to repetitive foot traffic or other hazards. Walkway material may be heat welded to membrane using an automated heat welder or hand held heat welder. Walkway Rolls are 36 inches (914mm) wide by 60 feet (18.3 M) long and are nominal 80 mils thick.
- I. Single ply Coated Sheet Metal: Provide where flashing, gravel stops and sheet metal are in contact with single ply roofing membrane. Install 22 gauge cleat all all edge metal conditions.

2.7. SOLVENT, SEALANT, AND ADHESIVES

- A. As recommended by manufacturer.

- B. SolarBright KEE FB WB Bonding Adhesive is a single surface (substrate only) VOC compliant and environmentally safe adhesive that allows bonding of membrane to various porous and non-porous substrates.
 - 1. Coverage (approx. based on substrate) 100 sq ft per gallon
 - 2. VOC: 153 g/l
 - 3. Color: White
 - 4. Solids: 50%

3.EXECUTION

3.1. EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.
- C. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.
- D. Do not commence Work until all other work trades have completed jobs that require them to traverse the deck on foot or with equipment.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2. PREPARATION

- A. Do not apply wet roofing, on wet application surface, or when temperature of deck less than 50 degrees F.
- B. Provide entire roof system including treated wood nailers, Single-ply coated sheet metal, and coordination of items such as roof drains, sumps, jacks, etc.
- C. Protect adjoining materials from stains particularly around perimeter of building; prevent debris from clogging roof drains.
- D. Deck surface swept clean and dry; keep free of loose and foreign materials.

3.3. INSTALLATION

- A. Install in conformance with referenced standards, manufacturer's written directions, as shown, and as specified.
 - 1. Install insulation or membrane underlayment over the substrate with boards butted tightly together with no joints or gaps greater than 1/4 inch (6 mm). Stagger joints both horizontally and vertically if multiple layers are provided.
 - 2. Secure insulation to the substrate with the required mechanical fasteners or insulation adhesive in accordance with the manufacturer's current application guidelines and as specified in section 07 54 20, 2.4, A, B, & C above.

3. Securely attach insulation to the roof deck. Attachment must have been successfully tested to meet or exceed the calculated uplift pressure required by Factory Mutual (FM I-90) & the International Building Code (ASCE-7) or ANSI/SPRI WD-1.

B. Application; Adhered system over roof deck

1. Position SolarBright membrane over the acceptable substrate. Fold membrane sheet back lengthwise so half the underside of the membrane is exposed.
2. Apply SolarBright Bonding Adhesive in accordance with the manufacturer's published instructions, to the exposed underside of the membrane and the corresponding substrate area. Do not apply Bonding Adhesive along the splice edge of the membrane to be hot air welded over the adjoining sheet. Allow the adhesive to dry until it is tacky but will not string or stick to a dry finger touch.
3. Roll the coated membrane into the coated substrate while avoiding wrinkles. Brush down the bonded section of the membrane sheet immediately after rolling the membrane into the adhesive with a soft bristle push broom to achieve maximum contact.
4. Fold back the un-bonded half of the sheet lengthwise and repeat the bonding procedures.
5. Position adjoining sheets to allow a minimum overlap of 2 inches (51mm).
6. Hot-air weld the SolarBright membrane sheets using the Automatic Hot Air Welding Machine or Hot Air Hand Welder in accordance with the manufacturer's hot air welding procedures.
7. Continue to install adjoining membrane sheets in the same manner, overlapping edges a minimum of 2 inches (51mm) and complete the bonding procedures as stated previously.
8. Parapet Wall Covering: Install as shown, extend to full height of parapet; lap under parapet cap flashing and over wall substrate 2 inches minimum on the back side of the wall. Secure in adhesive and attach at 9" on center on the outside face to assure a completely watertight installation.
9. Walkway: Per manufacturer's instructions and as shown on drawings. If drawings do not show walkways a minimum required will be;
 - a. A path from the main roof access point to and around all HVAC units, to and around all serviceable roof top equipment, to and around all roof hatches, to and around all access points as designated by the owner, and as needed for protection of the roofing system will have walkway installed.
 - b. All support blocking will have walkway pad installed as a protection mat.

C. Fasteners:

1. General: Per manufacturer's recommendation; fastening length and pattern based on performance values supplied by the fastener/disc manufacturer and conforming to Factory Mutual I-90 fastening pattern.
2. Walkway Fastening: Provide 2 inch continuous heat weld strip around perimeter of membrane. A 3" opening is to be left non-welded at the lower side of the walkway pad to allow drainage and venting.

D. Hot Air Welding

1. All field seams exceeding 10 feet in length shall be welded with an approved automatic welder.
2. All field seams must be clean and dry prior to initiating any field welding.

3. Remove foreign materials from the seams (dirt, oils, etc.) with Acetone or authorized alternative. Use CLEAN WHITE COTTON cloths and allow approximately five minutes for solvents to dissipate before initiating the automatic welder. **Do not use denim or synthetic rags for cleaning.**
4. All welding shall be performed only by qualified personnel to ensure the quality and continuity of the weld.
5. Contaminated areas within a seam will inhibit proper welding and will require a membrane patch or replacement of the membrane.

E. Hand Welding

1. The lap or seam area of the membrane should be intermittently tack welded to hold the membrane in place.
2. The back "interior" edge of the membrane shall be welded first, with a thin, continuous weld to concentrate heat along the exterior edge of the lap during the final welding pass.
3. The nozzle of the hand held hot air welder shall be inserted into the lap at a 45° angle to the lap. Once the polymer on the material begins to flow, a hand roller shall be use to apply pressure at a right angle to the tip of the hand welder. Properly welded seams shall utilize a 1-1/2 inch wide nozzle, to create a homogeneous weld, a minimum of 1-1/2 inches in width.
4. Smaller nozzles may be used for corners, and other field detailing, maintaining a minimum 1 inch weld.

F. Automatic Machine Welding

1. Follow all manufacturers' instructions for the safe operation of the automatic welder.
2. Follow local code requirements for electric supply, grounding and surge protection.
3. The use of a dedicated, portable generator is highly recommended to ensure a consistent electrical supply, without fluctuations that can interfere with weld consistency.
4. Properly welded seams shall utilize a 1-1/2 inch wide nozzle, to create a homogeneous weld, a minimum of 1-1/2 inches in width.

G. Inspection

1. The job foreman and/or supervisor shall initiate daily inspections of all completed work which shall include, but is not limited to the probing of all field welding with a dull pointed instrument to assure the quality of the application and ensure that any equipment or operator deficiencies are immediately resolved.
2. Ensure that all aspects of the installation (sheet layout, attachment, welding, flashing details, etc.) are in strict accordance with the most current Solar Bright Roofing Systems Specifications and Details.
3. Excessive patching of field seams because of inexperienced or poor workmanship will not be accepted at time of final inspection for warranty acceptance.

H. Metal Flashings:

1. General: Fabricate and install per Section 07601 - FLASHING AND SHEET METAL, as shown and per manufacturer's recommendations. Install PVC coated metal flashing at intersections of roofs with sloped or vertical surfaces, roof interruptions and penetrations.
2. Base Flashing: Extend up vertical surfaces 6 inches, minimum, and onto the horizontal roof surfaces not less than 3 inches, unless otherwise noted. Provide PVC coated metal flashing with 2 inches minimum overlap of roofing membrane; heat weld in the horizontal plane, with subsequent sealing of seams with sealant.
3. All perimeter edge details are to be fabricated from Garland/VPG SolarBright Clad Metal and required to have 22 gauge cleat.
4. Ensure all fascia extend a minimum of 2 inch lower than the bottom of the wood nailers.
5. Fasten all metal flashing to wood nailers or approved substrate with approved fasteners eight (8") inches on center.
6. Manufacture and install Solar Bright Clad metal in accordance with approved details, ensuring proper attachment, maintaining 1/2 inch expansion joints and the installation of a minimum 2 inch bond breaker tape prior to sealing the joint.
7. Solidly weld Solar Bright Clad expansion joints with a 6 inch strip of Solar Bright membrane welded to the Solar Bright Clad, covering the bond breaker tape (cover plates are optional).

I. Roof Drains

1. Flash all roof drains in accordance with Solar Bright roof drain details.
2. Replace all worn or broken parts that may cut the Solar Bright membrane or prevent a watertight seal. This includes the clamping ring and strainer basket.
3. Replace all drain bolts or clamps used to hold the drain compression ring to the drain bowl.
4. Solar Bright non-reinforced 60 mil membrane shall be used for flashing the drain assembly. Drain assemblies and basins or "sumps" must be free of any asphalt or coal tar pitch residue prior to installation.
5. The drain target sheet should be sized and installed to provide for a minimum of 12 inch of exposed 60 mil on all sides of the drain.

3.4. FIELD QUALITY CONTROL

- A. Perform field inspection and testing as required under provisions of Division 01 Section Quality Requirements & manufacturers recommendations.
- B. Heat weld test cuts will be required. One (1) test cut per 5,000 square feet will be required.
- C. Correct defects or irregularities discovered during field inspection.
- D. Require attendance of roofing materials manufacturers' representatives at site during installation of the roofing system a minimum of two (2) days per week. A copy of the specification should also be on site at all times.

3.5. CLEANING

- A. Keep premises free from accumulation of waste and debris. At completion of installation remove surplus materials and debris.
- B. At completion clean exposed surfaces in a manner that will not damage finish.

3.6. FINAL INSPECTION

- A. At completion of roofing installation and associated work, meet with Contractor, Architect, installer, installer of associated work, Owner, roofing system manufacturer's representative, and other representatives directly concerned with performance of roofing system.
- B. Walk roof surface areas of the building, inspect perimeter building edges as well as flashing of roof penetrations, walls, curbs and other equipment. List all items requiring correction or completion and furnish copy of list to each party in attendance.
- C. The roofing system manufacturer reserves the right to request a thermographic scan of the roof during final inspection to determine if any damp or wet materials have been installed. The thermographic scan shall be provided by the Roofing Contractor.
- D. If core cuts verify the presence of damp or wet materials, the Roofing Contractor shall be required to replace the damaged areas at his own expense.
- E. Repair or replace deteriorated or defective work found at time above inspection as required to produce an installation which is free of damage and deterioration at time of Substantial Completion and according to warranty requirements
- F. Notify the Contractor, Architect, & Owner upon completion of corrections.
- G. Following the final inspection, provide written notice of acceptance of the installation from the roofing system manufacturer.

END SECTION 07 54 20

SECTION 07 62 00

SHEET METAL FLASHING AND TRIM

1. GENERAL

1. RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

2. SUMMARY

- A. Section Includes:

1. Manufactured through-wall flashing with counter flashing.
2. Formed low-slope roof sheet metal fabrications.
3. Formed wall, coping, and soffit sheet metal fabrications.
4. Formed equipment support flashing
5. Surface mounted counter flashing
6. Manufactured reglets and counter flashing
7. Formed gutter and downspouts

- B. Related Requirements:

1. Division 06 "Rough Carpentry" for wood nailers, curbs, and blocking.
2. Division 07 "Membrane Roofing" for materials and installation of sheet metal flashing and trim integral with roofing.
3. Division 07 "Metal Roofing" for materials and installation of sheet metal flashing and trim integral with roofing.
4. Division 07 "Roof Accessories" for set-on-type curbs, equipment supports, roof hatches, vents, and other manufactured roof accessory units.

3. COORDINATION

- A. Coordinate sheet metal flashing and trim layout and seams with sizes and locations of penetrations to be flashed, and joints and seams in adjacent materials.
- B. Coordinate sheet metal flashing and trim installation with adjoining roofing and wall materials, joints, and seams to provide leak proof, secure, and noncorrosive installation.

4. PREINSTALLATION MEETINGS

- A. Pre Installation Conference: Conduct conference at Project site.
 1. Review construction schedule. Verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.

2. Review special roof details, roof drainage, roof-penetration flashing, equipment curbs, and condition of other construction that affect sheet metal flashing and trim.
3. Review requirements for insurance and certificates if applicable.
4. Review sheet metal flashing observation and repair procedures after flashing installation.

5. SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each manufactured product and accessory.

B. Shop Drawings: For sheet metal flashing and trim.

1. Include plans, elevations, sections, and attachment details.
2. Detail fabrication and installation layouts, expansion-joint locations, and keyed details. Distinguish between shop- and field-assembled work.
3. Include identification of material, thickness, weight, and finish for each item and location in Project.
4. Include details for forming, including profiles, shapes, seams, and dimensions.
5. Include details for joining, supporting, and securing, including layout and spacing of fasteners, cleats, clips, and other attachments. Include pattern of seams.
6. Include details of termination points and assemblies.
7. Include details of expansion joints and expansion-joint covers, including showing direction of expansion and contraction from fixed points.
8. Include details of roof-penetration flashing.
9. Include details of edge conditions, including eaves, ridges, valleys, rakes, crickets, and counter flashings as applicable.
10. Include details of special conditions.
11. Include details of connections to adjoining work.
12. Detail formed flashing and trim at scale of not less than 3 inches per 12 inches

C. Samples for Initial Selection: For each type of sheet metal and accessory indicated with factory-applied finishes.

D. Samples for Verification: For each type of exposed finish.

1. Sheet Metal Flashing: 12 inches (300 mm) long by actual width of unit, including finished seam and in required profile. Include fasteners, cleats, clips, closures, and other attachments.
2. Trim, Metal Closures, Expansion Joints, Joint Intersections, and Miscellaneous Fabrications: 12 inches (300 mm) long and in required profile. Include fasteners and other exposed accessories.

6. INFORMATIONAL SUBMITTALS

A. Qualification Data: For fabricator.

B. Product Certificates: For each type of coping and roof edge flashing that is SPRI ES-1 tested.

- C. Product Test Reports: For each product, for tests performed by a qualified testing agency.
- D. Sample Warranty: For special warranty.

7. CLOSEOUT SUBMITTALS

- A. Maintenance Data: For sheet metal flashing and trim, and its accessories, to include in maintenance manuals.

8. QUALITY ASSURANCE

- A. Fabricator Qualifications: Employs skilled workers who custom fabricate sheet metal flashing and trim similar to that required for this Project and whose products have a record of successful in-service performance.
 - 1. For copings and roof edge flashings that are SPRI ES-1 tested, shop shall be listed as able to fabricate required details as tested and approved.

9. DELIVERY, STORAGE, AND HANDLING

- A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage. Store sheet metal flashing and trim materials away from uncured concrete and masonry.
- B. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to extent necessary for period of sheet metal flashing and trim installation.

10. WARRANTY

- A. Special Warranty on Finishes: Manufacturer agrees to repair finish or replace sheet metal flashing and trim that shows evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: **20** years from date of Substantial Completion.

2.PRODUCTS

1. PERFORMANCE REQUIREMENTS

- A. General: Sheet metal flashing and trim assemblies shall withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim shall not rattle, leak, or loosen, and shall remain watertight.
- B. Sheet Metal Standard for Flashing and Trim: Comply with NRCA's "The NRCA Roofing Manual" and SMACNA's "Architectural Sheet Metal Manual" requirements for dimensions and profiles shown unless more stringent requirements are indicated.
- C. Sheet Metal Standard for Copper: Comply with CDA's "Copper in Architecture Handbook." Conform to dimensions and profiles shown unless more stringent requirements are indicated.
- D. SPRI Wind Design Standard: Manufacture and install roof edge flashings tested according to SPRI ES-1 and capable of resisting the following design pressure:
 - 1. Design Pressure: As indicated on Drawings.
- E. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 - 1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

2. SHEET METALS

- A. General: Protect mechanical and other finishes on exposed surfaces from damage by applying strippable, temporary protective film before shipping.
- B. Metallic-Coated Steel Sheet: Provide zinc-coated (galvanized) steel sheet according to ASTM A 653/A 653M, G90 (Z275) coating designation; prepainted by coil-coating process to comply with ASTM A 755/A 755M.
 - 1. Surface: Smooth, flat and with manufacturer's standard clear acrylic coating on both sides.
 - 2. Exposed Coil-Coated Finish:
 - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
 - 3. Color: Match Architect's sample
 - 4. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with minimum total dry film thickness of 0.5 mil (0.013 mm).

3. UNDERLAYMENT MATERIALS

- A.** Self-Adhering, High-Temperature Sheet: Minimum 45 mils thick, consisting of a slip-resistant polyethylene- or polypropylene-film top surface laminated to a layer of butyl- or SBS-modified asphalt adhesive, with release-paper backing; specifically designed to withstand high metal temperatures beneath metal roofing. Provide primer according to written recommendations of underlayment manufacturer.
1. The Garland Company Inc., 3800 E. 91st Street Cleveland OH 44105; R-Mer Seal self-adhering underlayment.
 2. Thermal Stability: ASTM D 1970; stable after testing at 240 deg F or higher.
 3. Low-Temperature Flexibility: ASTM D 1970; passes after testing at minus 20 deg F or lower.
- B.** Slip Sheet: Rosin-sized building paper, 3 lb/100 sq. ft. minimum.

4. MISCELLANEOUS MATERIALS

- A.** General: Provide materials and types of fasteners, solder, protective coatings, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and as recommended by manufacturer of primary sheet metal unless otherwise indicated.
- B.** Fasteners: Wood screws, annular threaded nails, self-tapping screws, self-locking rivets and bolts, and other suitable fasteners designed to withstand design loads and recommended by manufacturer of primary sheet metal or manufactured item.
1. General: Blind fasteners or self-drilling screws, gasketed, with hex-washer head.
 - a. Exposed Fasteners: Heads matching color of sheet metal using plastic caps or factory-applied coating. Provide metal-backed EPDM or PVC sealing washers under heads of exposed fasteners bearing on weather side of metal.
 - b. Blind Fasteners: High-strength aluminum or stainless-steel rivets suitable for metal being fastened.
 - c. Spikes and Ferrules: Same material as gutter; with spike with ferrule matching internal gutter width.
 2. Fasteners for Zinc-Tin Alloy-Coated Stainless-Steel Sheet: Series 300 stainless steel.
- C.** Solder:
1. For Zinc-Coated (Galvanized) Steel: ASTM B 32, Grade Sn50, 50 percent tin and 50 percent lead or Grade Sn60, 60 percent tin and 40 percent lead with maximum lead content of 0.2 percent.
- D.** Sealant Tape: Pressure-sensitive, 100 percent solids, polyisobutylene compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape 1/2 inch wide and 1/8 inch thick.
- E.** Elastomeric Sealant: ASTM C 920, elastomeric polyurethane polymer sealant; of type, grade, class, and use classifications required to seal joints in sheet metal flashing and trim and remain watertight.

- F. Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for hooked-type expansion joints with limited movement.
- G. Bituminous Coating: Cold-applied asphalt emulsion according to ASTM D 1187.
- H. Asphalt Roofing Cement: ASTM D 4586, asbestos free, of consistency required for application.

5. FABRICATION, GENERAL

- A. General: Custom fabricate sheet metal flashing and trim to comply with details shown and recommendations in cited sheet metal standard that apply to design, dimensions, geometry, metal thickness, and other characteristics of item required. Fabricate sheet metal flashing and trim in shop to greatest extent possible.
 - 1. Fabricate sheet metal flashing and trim in thickness or weight needed to comply with performance requirements, but not less than that specified for each application and metal.
 - 2. Obtain field measurements for accurate fit before shop fabrication.
 - 3. Form sheet metal flashing and trim to fit substrates without excessive oil canning, buckling, and tool marks; true to line, levels, and slopes; and with exposed edges folded back to form hems.
 - 4. Conceal fasteners and expansion provisions where possible. Do not use exposed fasteners on faces exposed to view.
- B. Fabrication Tolerances: Fabricate sheet metal flashing and trim that is capable of installation to a tolerance of 1/4 inch in 20 feet on slope and location lines indicated on Drawings and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.
- C. Expansion Provisions: Form metal for thermal expansion of exposed flashing and trim.
 - 1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with butyl sealant concealed within joints.
 - 2. Use lapped expansion joints only where indicated on Drawings.
- D. Sealant Joints: Where movable, nonexpansion-type joints are required, form metal to provide for proper installation of elastomeric sealant according to cited sheet metal standard.
- E. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal.
- F. Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with elastomeric sealant unless otherwise recommended by sealant manufacturer for intended use.
- G. Do not use graphite pencils to mark metal surfaces.

6. ROOF-DRAINAGE SHEET METAL FABRICATIONS

- A.** Hanging Gutters: Fabricate to cross section required, complete with end pieces, outlet tubes, and other accessories as required. Fabricate in minimum 96-inch- long sections. Furnish flat-stock gutter brackets and flat-stock gutter spacers and straps fabricated from same metal as gutters, of size recommended by cited sheet metal standard but with thickness not less than dimension indicated on Drawings. Fabricate expansion joints, expansion-joint covers, gutter bead reinforcing bars, and gutter accessories from same metal as gutters. Shop fabricate interior and exterior corners.
1. Gutter Profile: Style B according to cited sheet metal standard.
 2. Expansion Joints: Butt type with cover plate.
 3. Accessories: Continuous, removable leaf screen with sheet metal frame and hardware cloth screen at each downspout location.
 4. Gutters with Girth up to 15 Inches: Fabricate from the following materials:
 - a. Galvanized Steel: 22 gauge thickness.
- B.** Downspouts: Fabricate downspouts per plans and details or per size per CA plumbing code. Fabricate from the following materials unless otherwise shown on drawings.
1. Galvanized Steel: 22 gauge thickness.
- C.** Conductor Heads: Fabricate conductor heads with flanged back and stiffened top edge and of dimensions and shape required, complete with outlet tubes, exterior flange trim, and built-in overflows. Fabricate from the following materials:
1. Galvanized Steel: 22 gauge thickness.

7. WALL SHEET METAL FABRICATIONS

- A.** Through-Wall Flashing: Fabricate continuous flashings in minimum 96-inch- long, but not exceeding 12-foot long, sections, under copings, and at shelf angles. Fabricate discontinuous lintel, sill, and similar flashings to extend 6 inches beyond each side of wall openings; and form with 2-inch high, end dams. Fabricate from the following materials:
1. Galvanized Steel: 22 gauge thickness.
- B.** Opening Flashings in Frame Construction: Fabricate head, sill, jamb, and similar flashings to extend **4 inches** beyond wall openings. Form head and sill flashing with 2-inch high, end dams. Fabricate from the following materials:
1. Galvanized Steel: 22 gauge thickness.
- C.** Wall Expansion-Joint Cover: Fabricate from the following materials:
1. Galvanized Steel: 22 gauge thickness.

8. MISCELLANEOUS SHEET METAL FABRICATIONS

- A.** Gutters: Fabricate from the following materials:
1. Pre-Finished Steel: 22 gauge thickness.

- B.** Downspouts: Fabricate from the following materials:
 - 1. Steel: Schedule 40
- C.** Edge Metal / Gravel Stop: Fabricate from the following materials:
 - 1. Pre-Finished Steel: 24 gauge thickness.
- D.** Cleat Flashing: Fabricate from the following materials:
 - 1. Galvanized Steel: 22 gauge thickness.
- E.** Curb Covers / Pans: Fabricate from the following materials:
 - 1. Galvanized Steel: 22 gauge thickness.
- F.** Scuppers: Fabricate from the following materials:
 - 1. Galvanized Steel: 22 gauge thickness.
- G.** Equipment Support Flashing: Fabricate from the following materials:
 - 1. Galvanized Steel: 22 gauge thickness.
- H.** Overhead-Piping Safety Pans: Fabricate from the following materials:
 - 1. Galvanized Steel: 22 gauge thickness.

3.EXECUTION

1. EXAMINATION

- A.** Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, substrate, and other conditions affecting performance of the Work.
 - 1. Verify compliance with requirements for installation tolerances of substrates.
 - 2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
 - 3. Verify that air- or water-resistant barriers have been installed over sheathing or backing substrate to prevent air infiltration or water penetration.
- B.** Proceed with installation only after unsatisfactory conditions have been corrected.

2. UNDERLAYMENT INSTALLATION

- A.** Self-Adhering Sheet Underlayment: Install self-adhering sheet underlayment, wrinkle free. Prime substrate if recommended by underlayment manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation; use primer for installing underlayment at low temperatures. Apply in shingle fashion to shed water, with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side

edges not less than 3-1/2 inches. Roll laps and edges with roller. Cover underlayment within 14 days.

- B. Apply slip sheet, wrinkle free, directly on substrate before installing sheet metal flashing and trim.

3. **INSTALLATION, GENERAL**

- A. General: Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement. Use fasteners, solder, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.
 - 1. Install sheet metal flashing and trim true to line, levels, and slopes. Provide uniform, neat seams with minimum exposure of solder, welds, and sealant.
 - 2. Install sheet metal flashing and trim to fit substrates and to result in watertight performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
 - 3. Space cleats not more than 12 inches apart. Attach each cleat with at least two fasteners. Bend tabs over fasteners.
 - 4. Install exposed sheet metal flashing and trim with limited oil canning, and free of buckling and tool marks.
 - 5. Torch cutting of sheet metal flashing and trim is not permitted.
 - 6. Do not use graphite pencils to mark metal surfaces.
- B. Metal Protection: Where dissimilar metals contact each other, or where metal contacts pressure-treated wood or other corrosive substrates, protect against galvanic action or corrosion by painting contact surfaces with bituminous coating or by other permanent separation as recommended by sheet metal manufacturer or cited sheet metal standard.
 - 1. Coat concealed side of stainless-steel sheet metal flashing and trim with bituminous coating where flashing and trim contact wood, ferrous metal, or cementitious construction.
 - 2. Underlayment: Where installing sheet metal flashing and trim directly on cementitious or wood substrates, install underlayment and cover with slip sheet.
- C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at maximum of **10 feet** with no joints within 24 inches of corner or intersection.
 - 1. Form expansion joints of intermeshing hooked flanges, not less than 1 inch deep, filled with sealant concealed within joints.
 - 2. Use lapped expansion joints only where indicated on Drawings.
- D. Fasteners: Use fastener sizes that penetrate wood blocking or sheathing not less than 1-1/4 inches for nails and not less than 3/4 inch for wood screws.
- E. Conceal fasteners and expansion provisions where possible in exposed work and locate to minimize possibility of leakage. Cover and seal fasteners and anchors as required for a tight installation.
- F. Seal joints as required for watertight construction.

1. Use sealant-filled joints unless otherwise indicated. Embed hooked flanges of joint members not less than 1 inch into sealant. Form joints to completely conceal sealant. When ambient temperature at time of installation is between 40 and 70 deg F, set joint members for 50 percent movement each way. Adjust setting proportionately for installation at higher ambient temperatures. Do not install sealant-type joints at temperatures below 40 deg F.
 2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."
- G.** Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter. Pre-tin edges of sheets with solder to width of 1-1/2 inches; however, reduce pre-tinning where pre-tinned surface would show in completed Work.
1. Do not solder metallic-coated steel sheet.
 2. Do not pre-tin zinc-tin alloy-coated stainless steel.
 3. Do not use torches for soldering.
 4. Heat surfaces to receive solder, and flow solder into joint. Fill joint completely. Completely remove flux and spatter from exposed surfaces.
 5. Stainless-Steel Soldering: Tin edges of uncoated sheets, using solder for stainless steel and acid flux. Promptly remove acid flux residue from metal after tinning and soldering. Comply with solder manufacturer's recommended methods for cleaning and neutralization.
 6. Copper Soldering: Tin edges of uncoated sheets, using solder for copper.
 7. Copper-Clad Stainless-Steel Soldering: Tin edges of uncoated sheets, using solder for copper-clad stainless steel.
- H.** Rivets: Rivet joints in zinc where necessary for strength.

4. ROOF-DRAINAGE SYSTEM INSTALLATION

- A.** General: Install sheet metal roof-drainage items to produce complete roof-drainage system according to cited sheet metal standard unless otherwise indicated. Coordinate installation of roof perimeter flashing with installation of roof-drainage system.
- B.** Hanging Gutters: Join sections with riveted and soldered joints or joints sealed with sealant as shown and specified on drawings or summary/scope of work. Provide for thermal expansion. Attach gutters at eave or fascia to firmly anchor them in position. Provide end closures and seal watertight with sealant. Slope to downspouts.
1. Fasten gutter spacers to front and back of gutter.
 2. Anchor and loosely lock back edge of gutter to continuous cleat, eave or apron flashing.
 3. Anchor back of gutter that extends onto roof deck with cleats spaced not more than 24 inches apart.
 4. Anchor gutter with gutter brackets and straps spaced not more than 24 inches apart to roof deck, unless otherwise indicated, and loosely lock to front gutter bead.
 5. Anchor gutter with spikes and ferrules spaced not more than 24 inches apart.
 6. Install gutter with expansion joints at locations indicated, but not exceeding, 50 feet apart. Install expansion-joint caps.
 7. Install continuous gutter screens on gutters with noncorrosive fasteners, removable for cleaning gutters.
- C.** Conductor Heads: Anchor securely to wall, with elevation of conductor head rim at minimum of 1 inch below gutter discharge.

- D. Expansion-Joint Covers: Install expansion-joint covers at locations and of configuration indicated. Lap joints minimum of 4 inches in direction of water flow.

5. ROOF FLASHING INSTALLATION

- A. General: Install sheet metal flashing and trim to comply with performance requirements, sheet metal manufacturer's written installation instructions, and cited sheet metal standard. Provide concealed fasteners where possible, and set units true to line, levels, and slopes. Install work with laps, joints, and seams that are permanently watertight and weather resistant.
- B. Roof Edge Flashing: Anchor to resist uplift and outward forces according to recommendations in FM Global Property Loss Prevention Data Sheet 1-49 for FM Approvals' listing for required windstorm classification.
- C. Copings: Anchor to resist uplift and outward forces according to recommendations in cited sheet metal standard unless otherwise indicated.
 - 1. Interlock exterior bottom edge of coping with continuous cleat anchored to substrate at 24-inch centers.
 - 2. Anchor interior leg of coping with washers and screw fasteners through slotted holes at 24-inch centers.
- D. Copings: Anchor to resist uplift and outward forces according to recommendations in FM Global Property Loss Prevention Data Sheet 1-49 for specified FM Approvals' listing for required windstorm classification.
- E. Pipe or Post Counterflashing: Install counterflashing umbrella with close-fitting collar with top edge flared for elastomeric sealant, extending minimum of 4 inches over base flashing. Install stainless-steel draw band and tighten.
- F. Counterflashing: Coordinate installation of counterflashing with installation of base flashing. Insert counterflashing in reglets or receivers and fit tightly to base flashing. Extend counterflashing 4 inches over base flashing. Lap counterflashing joints minimum of 4 inches. Secure in waterproof manner by means of interlocking folded seam or blind rivets and sealant, anchor and washer at 36-inch centers unless otherwise indicated.
- G. Roof-Penetration Flashing: Coordinate installation of roof-penetration flashing with installation of roofing and other items penetrating roof. Seal with elastomeric sealant and clamp flashing to pipes that penetrate roof.

6. WALL FLASHING INSTALLATION

- A. General: Install sheet metal wall flashing to intercept and exclude penetrating moisture according to cited sheet metal standard unless otherwise indicated. Coordinate installation of wall flashing with installation of wall-opening components such as windows, doors, and louvers.
- B. Through-Wall Flashing: Installation of through-wall flashing is specified in Section 042000 "Unit Masonry."Section092400 "Cement Plastering."
- C. Opening Flashings in Frame Construction: Install continuous head, sill, jamb, and similar flashings to extend 4 inches beyond wall openings.

7. MISCELLANEOUS FLASHING INSTALLATION

- A.** Equipment Support Flashing: Coordinate installation of equipment support flashing with installation of roofing and equipment. Weld or seal flashing with elastomeric sealant to equipment support member.
- B.** Overhead-Piping Safety Pans: Suspend pans from structure above, independent of other overhead items such as equipment, piping, and conduit, unless otherwise indicated on Drawings. Pipe and install drain line to plumbing waste or drainage system.

8. ERECTION TOLERANCES

- A.** Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerance of 1/4 inch in 20 feet on slope and location lines indicated on Drawings and within 1/8-inch offset of adjoining faces and of alignment of matching profiles.
- B.** Installation Tolerances: Shim and align sheet metal flashing and trim within installed tolerances specified in MCA's "Guide Specification for Residential Metal Roofing."

9. CLEANING AND PROTECTION

- A.** Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B.** Clean and neutralize flux materials. Clean off excess solder.
- C.** Clean off excess sealants.
- D.** Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturer's written installation instructions. On completion of sheet metal flashing and trim installation, remove unused materials and clean finished surfaces as recommended by sheet metal flashing and trim manufacturer. Maintain sheet metal flashing and trim in clean condition during construction.
- E.** Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 07 62 00